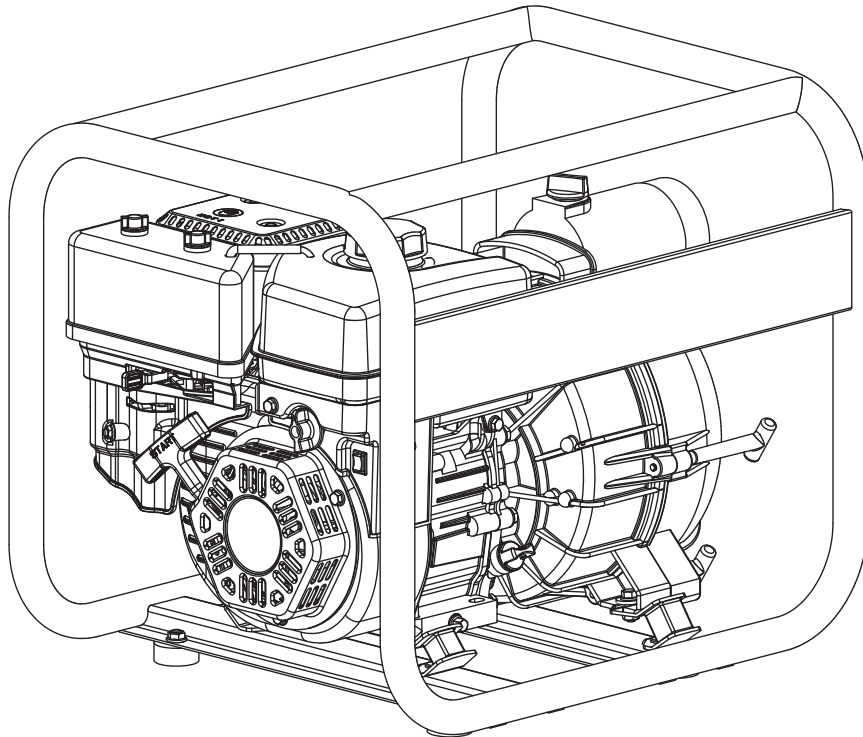




MODEL #66525

Champion Power Equipment, Inc., Santa Fe Springs, CA USA



PARTS INFORMATION

3 INCH SEMI-TRASH WATER TRANSFER PUMP

SERIAL NUMBER RANGE: ALL

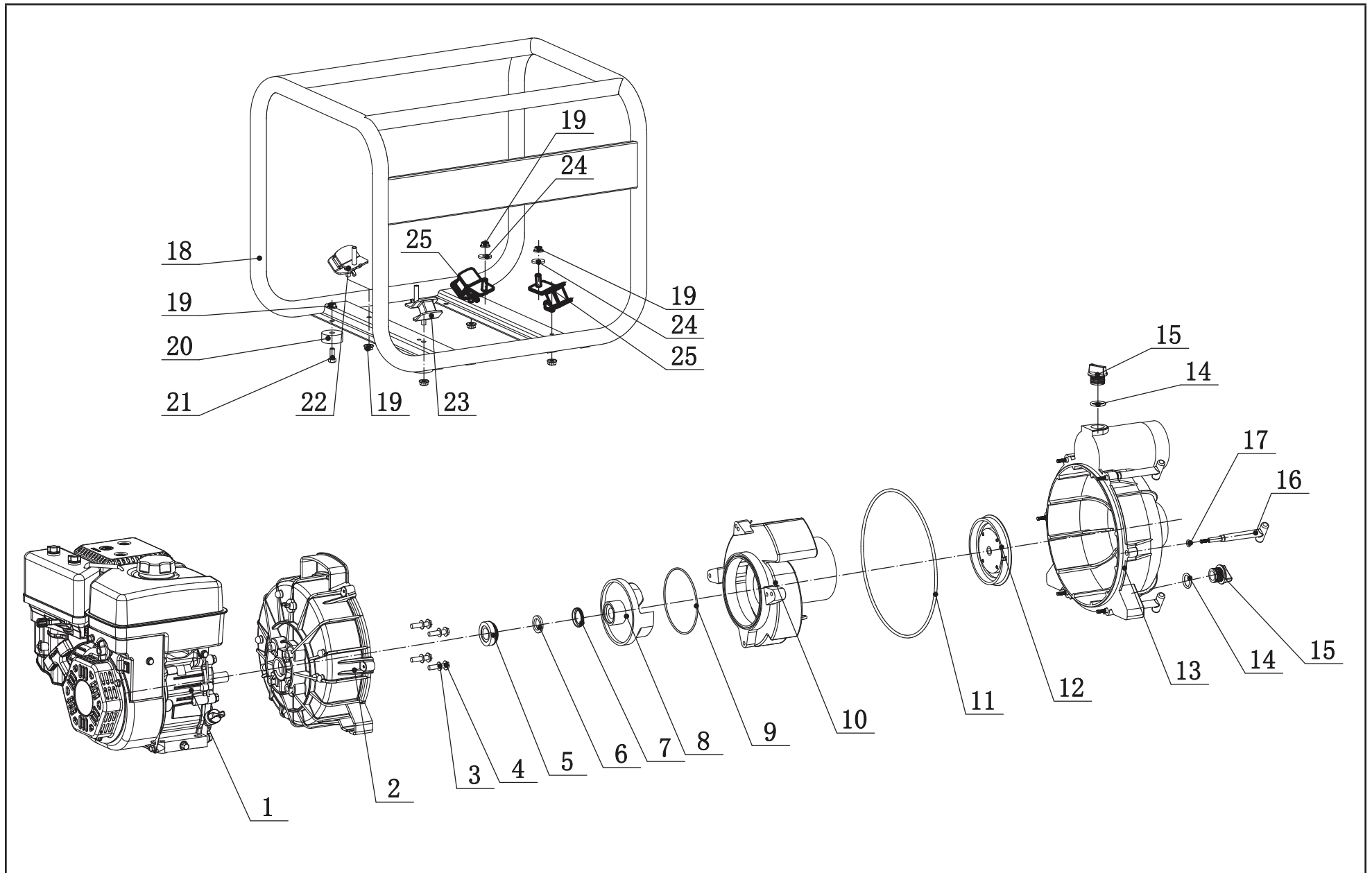


To order replacement parts please visit:
shop.championpowerequipment.com
or call **1-877-338-0999**.

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SEMI-TRASH PUMP PARTS DIAGRAM

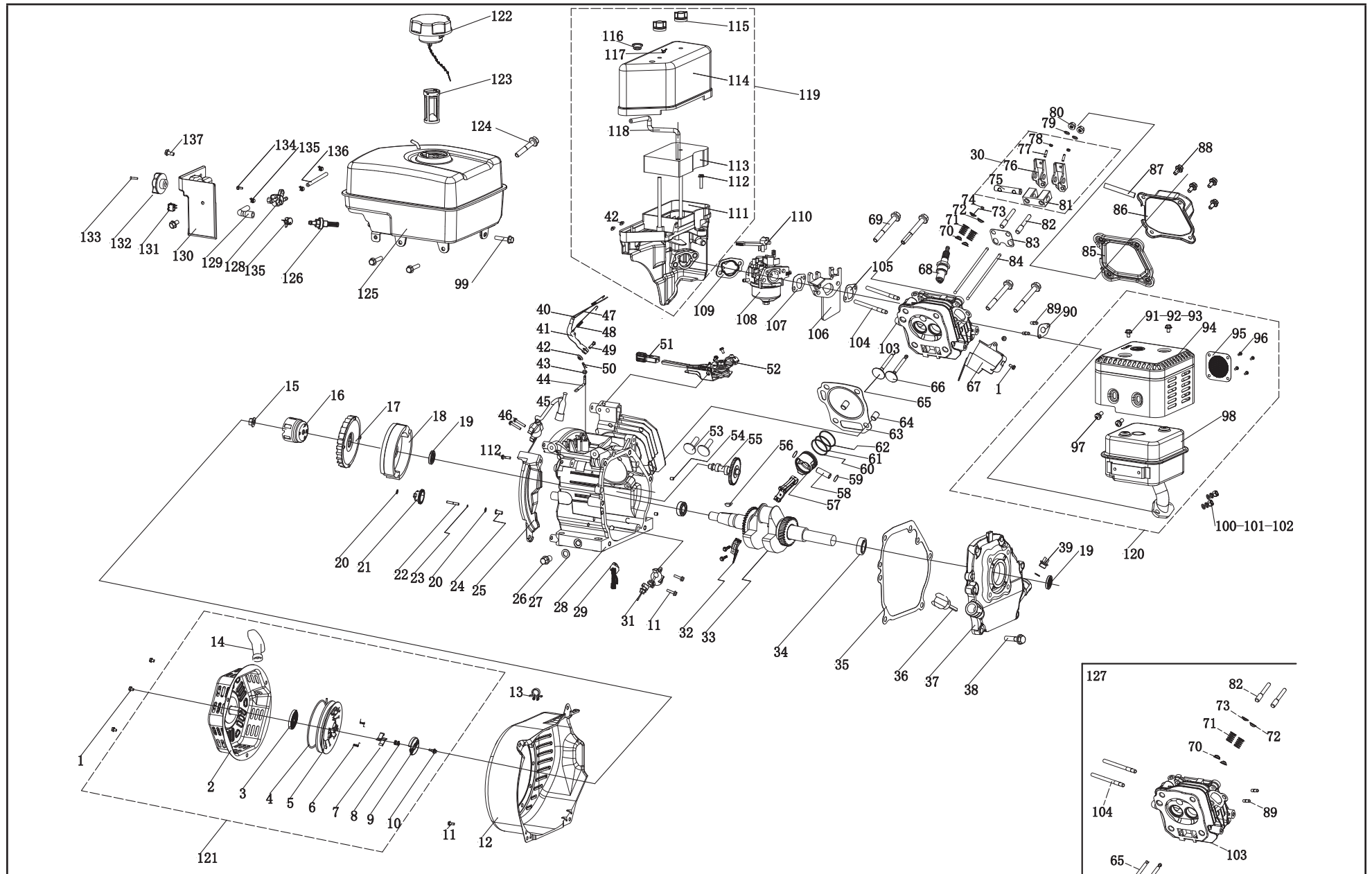


SEMI-TRASH PUMP PARTS LIST

#	Part Number	Description	Qty.
1	26.116	Engine, 196cc	1
2	221.251303.01	Base, Pump	1
3	202.251002.00	Washer Ø8, Copper	4
4	1.5789.0835	Flange Bolt M8 x 35	4
5	202.250300.02	Water Seal	1
6	202.251301.02	Friction-Piece	1
7	221.251302.01	Seal	1
8	221.251106.01	Impeller	1
9	1.3452.1.12503	Seal, Impeller	1
10	221.251202.01	Cover, Impeller	1
11	1.3452.1.26605	Seal, Pump Body	1
12	221.251105.01	Valve, One Way	1
13	221.251101.01	Body, Pump	1
14	1.3452.1.01803	Seal, Plug	2
15	221.251401.01	Plug	2
16	221.251114.01	"T" Bolt	6
17	1.3452.1.00503	Seal, "T" Bolt	6
18	6.1.110.2	Frame, 585 x 485 x 482	1
	S/N:<20MAY1800646		
	61110.1.2		
	S/N:>20JUL1400753		
19	1.6177.1.08	Nut M8	12
20	203.201400.01	Rubber	4
21	1.5783.0820	Bolt M8 x 20	4
22	122.201200.07	Motor Mount 2	1
	S/N:<20MAY1800646		
	122.201200.00		
	S/N:>20JUL1400753		

#	Part Number	Description	Qty.
23	122.201200.06	Motor Mount 1	1
	S/N:<20MAY1800646		
	122.201200.01		
	S/N:>20JUL1400753		
24	1.96.08	Big Washer Ø8	2
25	113.201200.01	Motor Mount	2
	S/N:<20MAY1800646		
	221.201200.00		
	S/N:>20JUL1400753		

ENGINE PARTS DIAGRAM



ENGINE PARTS LIST

#	Part Number	Description	Qty.
1	1.5789.0608	Flange Bolt M6 x 8	5
2	22.061100.00.2	Cover, Recoil Starter, Black	1
3	21.061005.00	Spring, Recoil Starter	1
4	2.10.003.1	Rope Ø4 x 1550, Black	1
5	21.061001.01	Reel, Recoil Starter	1
6	45.060003.00	Spring, Ratchet	2
7	45.060002.00	Starter Ratchet, Steel	2
8	45.060009.00	Spring, Ratchet Guide	1
9	45.060007.00	Ratchet Guide	1
10	45.060008.00	Screw, Ratchet Guide	1
11	1.5789.0612	Flange Bolt M6 x 12	8
12	24.080100.01.48	Fan Cover, Yellow	1
13	2.05.002	Clamp Ø9.5 x 5	1
14	21.061300.00	Handle, Recoil, Soft	1
15	2.02.006	Nut M14 x 1.5	1
16	21.060001.01	Pulley, Starter	1
17	23.080001.00	Cooling Fan	1
18	24.120100.06	Flywheel	1
19	2.11.001	Oil Seal Ø25 x Ø41.3 x 6	2
20	2.03.020.1	Washer Ø6.2 x Ø15 x 0.5, Black	2
21	21.110100.00	Gear, Governor	1
22	21.110013.00	Shaft, Governor Gear	1
23	21.110011.00	Clip, Governor Gear	1
24	21.110012.01	Bushing, Governor Gear, Steel	1
25	23.080600.00	Air Guide, Right	1
26	2.08.037	Drain Bolt M10 x 1.25 x 25	2
27	2.03.016	Washer Ø10 x Ø16 x 1.5, Drain Bolt	2
28	26.030100.00	Crankcase	1
29	21.120400.01	Diode Assembly	1
30	24.040200.00	Rocker Arm Assembly	1

#	Part Number	Description	Qty.
31	21.127000.02	Oil Level Sensor	1
32	23.050200.00	Connecting Rod	1
33	25.050100.02	Crankshaft	1
34	1.276.6205	Bearing 6205	2
35	24.030008.00	Gasket, Crankcase Cover	1
36	22.031000.00.48	Oil Dipstick Assembly, Yellow	1
37	24.030007.00	Cover, Crankcase	1
38	1.5789.0832	Flange Bolt M8 x 32	6
39	22.031000.01.48	Oil Filter Cap, Yellow	1
40	23.110005.01	Spring, Throttle Return	1
41	21.110003.00	Arm, Governor	1
42	1.6177.06	Flange Nut M6	3
43	2.03.021.1	Washer Ø6.4 x Ø13 x 1, Black	1
44	21.110001.00	Shaft, Governor Arm	1
45	22.123000.02	Ignition Coil	1
46	1.5789.0625	Flange Bolt M6 x 25	2
47	23.110006.00	Rod, Governor	1
48	23.110007.00	Spring, Governor	1
49	2.08.040	Bolt M6 x 21, Governor Arm	1
50	21.110008.00	Pin, Shaft	1
51	24.111008.01.48	Grip Sheath, Speed Governor, Yellow	1
52	24.111000.01	Control Assembly	1
53	25.040013.00	Lifter, Valve	2
54	2.04.001	Dowel Pin Ø9 x 14	2
55	27.041000.01	Camshaft	1
56	2.14.012	Woodruff Key 4 x 7.5 x 19	1
57	26.050005.00	Piston	1
58	23.050003.00	Pin, Piston	1
59	2.09.001	Circlip Ø18 x Ø1	2
60	26.050303.00	Ring, Oil	1

#	Part Number	Description	Qty.
61	26.050302.00	Ring, Second Piston	1
62	26.050301.00	Ring, First Piston	1
63	26.030009.00	Gasket, Cylinder Head	1
64	2.04.003	Dowel Pin Ø10 x 14	2
65	23.040002.00	Valve, Intake	1
66	23.040006.00	Valve, Exhaust	1
67	26.080400.00	Air Guide, Lower	1
68	2.15.002(F6RTC)	Spark Plug F6RTC	1
69	1.5789.0860	Flange Bolt M8 x 60	4
70	23.040017.00	Oil Seal, Valve	2
71	21.040003.00	Spring, Valve	2
72	21.040007.00	Retainer, Exhaust Valve Spring	1
73	21.040001.00	Retainer, Intake Valve Spring	1
74	21.040008.00	Rotator, Exhaust Valve	1
75	24.040202.00	Shaft, Rocker Arm	1
76	22.040009.00	Rocker Arm	2
77	22.040012.00	Screw, Valve Adjustment	2
78	21.040021.00	Nut M6 x 0.5, Lock	2
79	1.97.1.06	Washer Ø6	2
80	1.6177.1.06	Flange Nut M6	2
81	24.040201.00	Retainer, Rocker Arm	1
82	23.040010.00	Bolt, Rocker Arm	2
83	24.040004.00	Guide Plate, Push Rod	1
84	23.040005.00	Push Rod	2
85	21.020002.01	Gasket, Cylinder Head Cover	1
86	24.021000.00	Cover, Cylinder Head	1
87	21.020001.00	Breather Tube	1
88	1.5789.0615	Flange Bolt M6 x 15	4
89	2.01.010	Stud Bolt M8 x 35	2
90	26.100001.00	Gasket, Exhaust Pipe	1
91	1.16674.0510	Flange Bolt M5 x 10	2
92	1.848.05	Washer Ø5	2

#	Part Number	Description	Qty.
93	1.93.05	Lock Washer Ø5	2
94	24.101202.00	Muffler Protector	1
95	46.101300.05	Muffler Screen	1
96	1.818.0406	Screw M4 x 6	4
97	1.9074.4.0510	Screw/Washer Assembly M5 x 10	2
98	24.101100.00	Muffler Assembly	1
99	2.08.154	Flange Bolt Assembly M6 x 20	3
100	1.6175.08	Nut M8	2
101	1.848.08	Washer Ø8	2
102	1.93.08	Lock Washer Ø8	2
103	26.010100.00	Cylinder Head	1
104	2.01.009	Stud Bolt M6 x 110	2
105	24.130002.00	Gasket, Insulator	1
106	23.130001.00	Insulator, Carburetor	1
107	22.130003.00	Gasket, Carburetor	1
108	26.131000.00	Carburetor	1
109	21.130004.00	Gasket, Air Cleaner	1
110	21.130100.00	Choke Handle	1
111	24.091100.01	Base, Air Cleaner	1
112	1.5789.0620	Flange Bolt M6 x 20	2
113	24.091003.02	Element, Air Cleaner	1
114	24.091200.02	Cover, Air Cleaner	1
115	24.091600.01	Screw Cap, Air Clean Cover	2
116	2.12.001	Buffer Ø7.5 x 7.5	1
117	2.06.006	Clamp Ø7 x Ø1	1
118	24.070014.02	Pipe, Reversal Valve	1
119	24.091000.02	Air Cleaner Assembly	1
120	24.101000.00	Muffler Assembly	1
121	22.061000.00	Recoil Assembly	1
122	24.070100.02	Cap, Fuel Tank	1
123	81.070301.00	Fuel Filter, Fuel Tank	1
124	2.08.156	Flange Bolt Assembly M6 x 33	1

#	Part Number	Description	Qty.
125	24.071000.01.2	Fuel Tank , Black	1
126	21.070600.01	Joint, Fuel Pipe	1
127	26.010000.00	Cylinder Head Assembly	1
128	24.070400.00	Fuel Vavle	1
129	24.070011.01	Pipe Ø4.5 x (30 + 30)	1
130	24.070010.00	Veil, Fuel Tank	1
131	5.1010.003.3	Ignition Switch, Red	1
132	24.070001.00	Fuel Knob	1
133	1.818.0412	Bolt M4 x 12	1
134	1.16674.0512.2	Flange Bolt M5 x 12	1
135	2.06.007	Clamp Ø8.2 x b8	4
136	24.070011.00	Fuel Pipe Ø4.5 x Ø9.5 x 230	1
137	1.5789.0612.3	Flange Bolt M6 x 12	2