OPERATOR'S MANUAL

MODEL #100414 2000W PORTABLE INVERTER GENERATOR



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READ AND SAVE THIS MANUAL. This manual contains important safety precautions which should be read and understood before operating the product. Failure to do so could result in serious injury. This manual should remain with the product.

Specifications, descriptions and illustrations in this manual are as accurate as known at the time of publication, but are subject to change without notice.

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INTRODUCTION

Congratulations on your purchase of a Champion Power Equipment (CPE) product. CPE designs, builds, and supports all of our products to strict specifications and guidelines. With proper product knowledge, safe use, and regular maintenance, this product should bring years of satisfying service.

Every effort has been made to ensure the accuracy and completeness of the information in this manual at the time of publication, and we reserve the right to change, alter and/or improve the product and this document at any time without prior notice.

Since CPE highly values how our products are designed, manufactured, operated and are serviced, and also highly value your safety and the safety of others, we would like you to take the time to review this product manual and other product materials thoroughly and be fully aware and knowledgeable of the assembly, operation, dangers and maintenance of the product before use. Fully familiarize yourself, and make sure others who plan on operating the product fully familiarize themselves too, with the proper safety and operation procedures before each use. Please always exercise common sense and always err on the side of caution when operating the product to ensure no accident, property damage, or injury occurs. We want you to continue to use and be satisfied with your CPE product for years to come.

When contacting CPE about parts and/or service, you will need to supply the complete model and serial numbers of your product. Transcribe the information found on your product's nameplate label to the table below

CPE TECHNICAL SUPPORT TEAM
1-877-338-0999
MODEL NUMBER
100414
SERIAL NUMBER
DATE OF PURCHASE
PURCHASE LOCATION

SAFETY DEFINITIONS

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and their explanations, deserve your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.

A DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

A WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

A CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.

IMPORTANT SAFETY INSTRUCTIONS

A DANGER

Generator exhaust contains carbon monoxide, a colorless, odorless, poisonous gas. Breathing carbon monoxide will cause nausea, dizziness, fainting or death. If you start to feel dizzy or weak, get to fresh air immediately.

OPERATE GENERATOR <u>OUTDOORS</u> ONLY IN A WELL VENTILATED AREA AND POINT EXHAUST AWAY.

DO NOT operate the generator inside any building, including garages, basements, crawlspaces and sheds, enclosure or compartment, including the generator compartment of a recreational vehicle.

DO NOT allow exhaust fumes to enter a confined area through windows, doors, vents or other openings.

A DANGER

Using a generator indoors **CAN KILL YOU IN MINUTES**. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.

NEVER use inside a home or garage, **EVEN IF** doors and windows are open.

ONLY use **OUTSIDE** and far away from windows, doors, and vents.



Install battery-operated carbon monoxide alarms or plug-in carbon monoxide alarms with battery back-up according to the manufacturer's instructions.

A WARNING

Although the generator contains a spark arrester, maintain a minimum distance of 5 ft. (1.5 m) from dry vegetation to prevent fires.

A DANGER

Operate equipment with guards in place.

Rotating parts can entangle hands, feet, hair, clothing and/or accessories. Traumatic amputation or severe laceration can result.

Keep hands and feet away from rotating parts.

Tie up long hair and remove jewelry.

DO NOT wear loose-fitting clothing, dangling drawstrings or items that could become caught.

A DANGER

Generator produces powerful voltage.

D0 N0T touch bare wires or receptacles.

DO NOT use electrical cords that are worn, damaged or frayed. Use only Champion electrical cords for proper application.

DO NOT operate generator in wet weather.

DO NOT allow children or unqualified persons to operate or service the generator.

Use a ground fault circuit interrupter (GFCI) in damp areas and areas containing conductive material such as metal decking.

Connection to your home's electrical system requires a listed 30A transfer switch installed by a licensed electrician and approved by the local authority having jurisdiction. The connection must isolate the generator from the utility power and must comply with all applicable laws and electrical codes.

A WARNING

Do not use generator for medical and life support uses.

In case of emergency, call 911 immediately.

NEVER use this product to power life support devices or life support appliances.

NEVER use this product to power medical devices or medical appliances.

Inform your electricity provider immediately if you or anyone in your household depends on electrical equipment to live.

Inform your electrical provider immediately if a loss of power would cause you or anyone in your household to experience a medical emergency.

IMPORTANT SAFETY INSTRUCTIONS

A WARNING

Spark from removed spark plug wire can result in fire or electrical shock.

When servicing the generator:

Disconnect the spark plug wire and place it where it cannot contact the plug or any other metal object.

DO NOT check for spark with the plug removed.

Use only approved spark plug testers.

A WARNING

Running engines produce heat. Severe burns can occur on contact. Combustible material can catch fire on contact.

DO NOT touch hot surfaces.

Avoid contact with hot exhaust gases.

Allow equipment to cool before touching.

Maintain at least 3 ft. (91.4 cm) of clearance on all sides to ensure adequate cooling.

Maintain at least 5 ft. (1.5 m) of clearance from combustible materials.

A WARNING

Rapid retraction of the recoil cord will pull hand and arm towards the engine faster than you can let go. Broken bones, fractures, bruises or sprains could result. Unintentional startup can result in entanglement, traumatic amputation or laceration.

When starting engine, pull the recoil cord slowly until resistance is felt and then pull rapidly to avoid kickback.

DO NOT start or stop the engine with electrical devices plugged in and turned on.

A CAUTION

Exceeding the generator's running capacity can damage the generator and/or electrical devices connected to it.

DO NOT overload the generator.

DO NOT tamper with the governed speed.

DO NOT modify the generator in any way.

A CAUTION

Start the generator and allow the engine to stabilize before connecting electrical loads.

Connect electrical equipment in the off position, and then turn them on for operation.

Turn electrical equipment off and disconnect before stopping the generator.

A CAUTION

Improper treatment or use of the generator can damage it, shorten its life or void the warranty.

Use the generator only for intended uses.

Operate only on level surfaces.

DO NOT expose generator to excessive moisture, dust, or dirt.

DO NOT allow any material to block the cooling slots.

If connected devices overheat, turn them off and disconnect them from the generator.

DO NOT use the generator if:

- Electrical output is lost
- Equipment sparks, smokes or emits flames
- Equipment vibrates excessively

Fuel Safety

A DANGER

GASOLINE AND GASOLINE VAPORS) ARE HIGHLY FLAMMABLE AND EXPLOSIVE.

Fire or explosion can cause severe burns or death.

Gasoline and gasoline vapors:

- Gasoline is highly flammable and explosive.
- Gasoline can cause a fire or explosion if ignited.
- Gasoline is a liquid fuel but it's vapors can ignite.
- Gasoline is a skin irritant and needs to be cleaned up immediately if spilled on skin or clothes.
- Gasoline has a distinctive odor, this will help detect potential leaks quickly.
- In any petroleum gas fire, flames should not be extinguished unless by doing so the fuel supply valve can be turned OFF.
 This is because if a fire is extinguished and a supply of fuel is not turned OFF, then an explosion hazard could be created.
- Gasoline expands or contracts with ambient temperatures. Never fill the gasoline tank to full capacity, as gasoline needs room to expand if temperatures rise.

When adding or removing gasoline:

Turn the generator off and let it cool for at least two minutes before removing the gasoline cap. Loosen the cap slowly to relieve pressure in the tank.

Only fill or drain gasoline outdoors in a well-ventilated area.

DO NOT pump gasoline directly into the generator at the gas station. Use an approved container to transfer the fuel to the generator.

DO NOT overfill the gasoline tank.

Always keep gasoline away from sparks, open flames, pilot lights, heat and other sources of ignition.

DO NOT light or smoke cigarettes.

When starting the generator:

DO NOT attempt to start a damaged generator.

Make certain that the gasoline cap, air filter, spark plug, fuel lines and exhaust system are properly in place.

Allow spilled gasoline to evaporate fully before attempting to start the engine.

Make certain that the generator is resting firmly on level ground.

When operating the generator:

DO NOT move or tip the generator during operation.

DO NOT tip the generator or allow fuel or oil to spill.

When transporting or servicing the generator:

Make certain that the fuel valve is in the OFF position, the gasoline tank is empty.

Disconnect the spark plug wire.

When storing the generator:

Store away from sparks, open flames, pilot lights, heat and other sources of ignition.

Do not store generator or gasoline near furnaces, water heaters, or any other appliances that produce heat or have automatic ignitions.

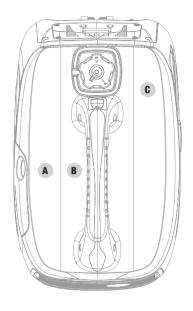
A WARNING

Never use a gasoline container, gasoline tank, or any other fuel item that is damaged or appears damaged.

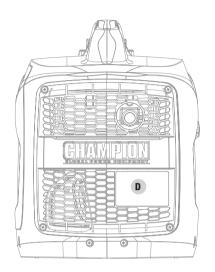
Safety Labels

These labels warn you of potential hazards that can cause serious injury. Read them carefully.

If a label comes off or becomes hard to read, contact Technical Support Team for possible replacement.



Тор



Muffler Side

	LABEL	DESCRIPTION
A	 ▲ DANGER Using a generator indoors CAN KILL YOU IN MINUTES. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell. ▲ PELIGRO E uso de un generator en interiores PUEDE MATARLO EN MINUTOS. El escape del generador contiene monóxido de carbono. Éste es un veneno que no se puede yer ni oler. NUNCA lo use dentro del hogar ni el garaje, INCLUSO SI las puertas y ventanas están abiertas. Uselo SÓLO a la INTEMPERIE lejos de ventanas, puertas, y orificios de ventilación. ▲ DANGER Utiliser un générateur à l'intérieur PEUT VOUS TUER EN QUELQUES MINUTES. L'échappement du générateur contient du monoxyde de carbono. El s'agit d'un poison que vous ne pouvez ni voir ni sentir. Ne l'utilisez JAMAIS dans la maison ou le garage MEME SI les portes et les fenêtres sont ouvertes. Utilisez-le UNIQUEMENT À L'EXTERIEUR, loin des fenêtres, portes et trappes de ventilation. 	CO Danger
В		Safety Icons
C	UNLEADED FUEL ONLY. Minimum octane rating of 37. Maximum 10% ethanol. GASOLINA REGULAR SOLAMENTE. 87 octanos como minimo. Maximo de etanol de 10%. ESSENCE SANS PLOMB SEULEMENT. Indice. d'octane minimal de 87. Maximum 10% d'éthanol.	Fuel
D	Example 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	Hot Surface
E	CHAMPION POWER EQUIPMENT, INC. Status Suttinian Colspan="2">Satis Suttinian Colspan="2" Satis Suttinian Colspan="2" Satis Sat	Dataplate (not shown)

Safety Symbols

Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to more safely operate the product.

SYMBOL	MEANING
	Read Operator's Manual. To reduce the risk of injury, user must read and understand operator's manual before using this product.
↔ 5ft/1.5m	Clearance. Keep all objects at least 5 feet (1.5m) from generator. Heat from the muffler and exhaust gas can ignite combustible objects.
	Ground. Consult with local electrician to determine grounding requirements before operation.
4	Electric Shock. Failure to use in dry conditions and to observe safe practices can result in electric shock. Improper connections to a building can allow current to backfeed into utility lines, creating an electrocution hazard. A transfer switch must be used when connecting to a building.
	Fire/Explosion. Fuel and its vapors are extremely flammable and explosive. Fire or explosion can cause severe burns or death. Keep generator at least 5 feet (1.5m) from all objects to prevent combustion.
	Hot Surface. To reduce the risk of injury or damage, avoid contact with any hot surface.
	Open Flame Alert. Fuel and its vapors are extremely flammable and explosive. Keep fuel away from smoking, open flames, sparks, pilot lights, heat, and other ignition sources.
	Wet Conditions Alert. Do not expose to rain or use in damp locations.

Operation Symbols

Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to more safely operate the product.

SYM	BOL	MEANING
	S,	Engine START
E		Engine RUN
		Engine STOP
Ų	ŀ	STOP or OFF
		Run out of fuel. Stopping the generator.
	þ	Fuel Level
4		Power Output. Percentage of available power from generator being used.
Ü	9	Remaining Fuel Time
		Overload Reset Switch
EC	0	Economy Mode Switch

SYMBOL	MEANING
*	Maintenance Required Indicator
Ť	Low Oil Level Indicator
	Receptacle Status
S	Circuit Breaker Reset: Push
•	Ground Terminal
N⁺±	Neutral Floating. Neutral circuit IS NOT electrically connected to the frame/ ground of the generator.
☑+@+☑	Parallel Connection(s)

Quick Start Label Symbols

Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to more safely operate the product.



Starting the Engine

A DANGER

Move generator outside and far away from windows, doors and intake ventilation covers.

- 1. Check oil level. Recommended oil is 5W-30.
- Check gasoline level. When adding gasoline, use a minimum octane rating of 87 and an ethanol content of 10% or less by volume.
- 3. Turn the fuel cap vent lever to the "ON" position.
- Turn EZ Start dial counterclockwise to the full "CHOKE" position.
- 5. Pull the recoil cord.
- 6. Turn the EZ Start dial to the "RUN" position.
- 7. Plug in desired device.

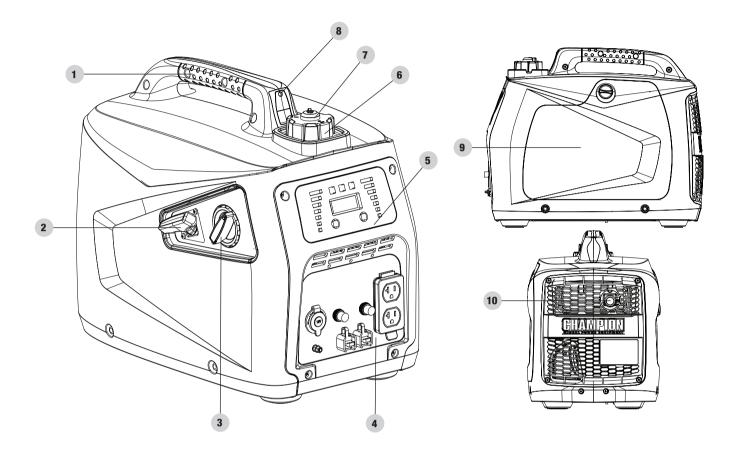
Stopping the Engine

- 1. Turn off and unplug all connected electrical loads.
- 2. Turn the EZ Start dial to the "STOP" position.

CONTROLS AND FEATURES

Read this operator's manual before operating your generator. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.

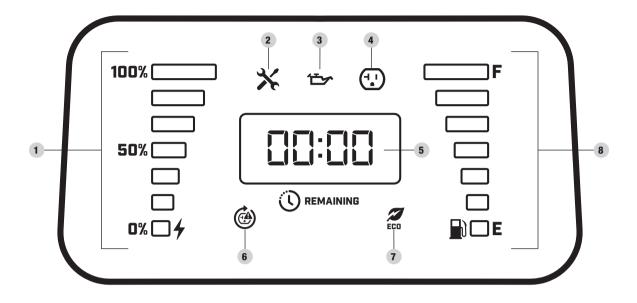
Generator



- 1. Carrying Handle Used to lift or carry the unit.
- 2. Recoil Starter Used to manually start the engine.
- 3. EZ Start Dial Used to start and stop the generator.
- 4. **Outlet Panel** See "Outlet Panel" section.
- 5. Power Panel See "Power Panel" section.
- 6. Fuel Cap Remove to add fuel.

- Fuel Lever Vent Turn this valve to the "ON" position to supply air to the tank.
- 8. Fuel Fill Assist LED Push-button LED used to illuminate the gasoline fill area
- 9. Maintenance Cover
- 10. Muffler

Power Panel



 Power Output – Percentage of available power from generator being used.

2. Maintenance Indicator

2a. Off - No service required.

2b. Yellow – Service required per Maintenance Schedule.

3. Low Oil Level Indicator

3a. Off - Oil level OK.

3b. Yellow – Oil level low. Unit will shut down or not start until oil is at required level.

4. Receptacle Status

- 4a. Green All systems OK.
- 4b. Red Nearing overload but receptacle still has power.
- 4c. Flashing Red Overload fault and receptacle has no power.

5. LED Display

- 5a. Flashing Blue Total runtime (first 5 seconds after unit started).
- 5b. Amber Remaining fuel runtime.

6. **AC Overload Reset Button** – Used to re-energize receptacles after overload fault and reset maintenance schedule.

6a. OFF – Systems normal.

6b. Yellow - Maintenance required.

6c. Blinking Red - Overload fault.

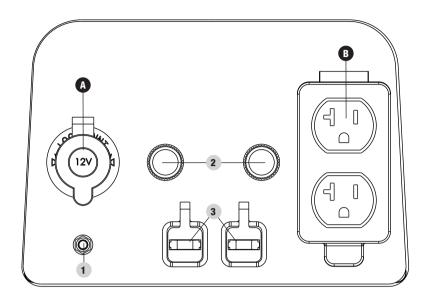
 Economy Mode Switch – Enables/disables automatic idle control.

7a. OFF – Economy mode OFF.

7b. Green – Economy mode ON.

8. Fuel Level Indicator – Amount of fuel remaining.

Outlet Panel



- 1. **Ground Terminal** Consult an electrician for local grounding regulations.
- Circuit Breakers (Push Reset) Protects the generator against electrical overloads.
- 3. **Parallel Outlets** Used for parallel operation (parallel kit sold separately).

RECEPTACLES

A		12V DC, 8 Amp (Automotive) May be used to supply electrical power for operation of 12 Volt DC, 8 Amp electrical loads.
B	•	(2x) 120V AC, 20A (NEMA 5-20R) May be used to supply electrical power for operation of 120 Volt AC, 20 Amp, single phase, 60 Hz electrical loads.

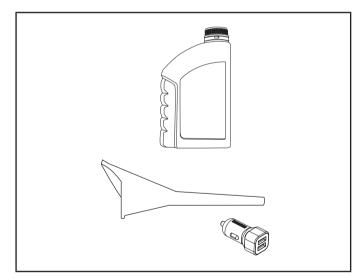
A WARNING

Do not operate a device while it is plugged into the 12V DC outlet. When charging a device, do not place on the exhaust side of the generator. Extreme heat caused by exhaust can damage the device and cause a potential fire hazard. Prolonged exposure to engine exhaust can cause serious injury or death.

Parts Included

Accessories

Oil Funnel
Engine Oil
Dual 2.4A Port USB Adapter



ASSEMBLY

Your generator requires some assembly. It must be properly serviced with fuel and oil before operation.

If you have any questions regarding the assembly of your generator, call our Technical Support Team at 1-877-338-0999. Please have your serial number and model number available.

Unpacking

- 1. Set the shipping carton on a solid, flat surface.
- 2. Remove everything from the carton except the generator.
- Using the carrying handles of the unit, carefully remove the generator from the box (two people lifting is recommended).

Add Engine Oil

A WARNING

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the generator as a result of failing to follow these instructions will void your warranty.

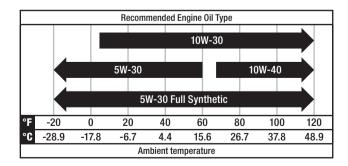
PNOTICE

The generator rotor has a sealed, pre-lubricated ball bearing that requires no additional lubrication for the life of the bearing.

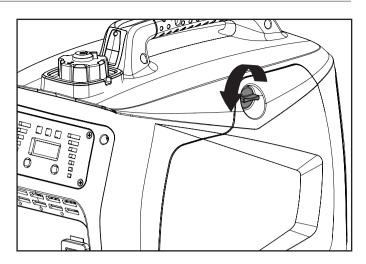
NOTICE

The recommended oil type for typical use is **5W-30 automotive oil**. However, using the listed conventional oils shown in the "Recommended Engine Oil Type" chart may be used for typical use including the first 5 hours of the break-in run time period of the engine.

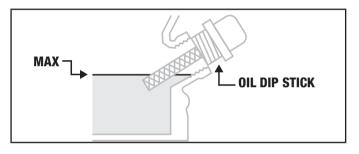
If running generator in extreme temperatures, refer to the "Recommended Engine Oil Type" chart.



- 1. Place the generator on a flat, level surface.
- 2. Remove the maintenance cover.



- 3. Remove oil fill cap/dipstick to add oil.
- 4. Using a funnel, add up to 13.5 fl. oz. (400 ml) of oil (included) and replace oil fill cap/dipstick. DO NOT OVERFILL.
- 5. Check engine oil level daily and add as needed.



NOTICE

Once oil has been added, a visual check should show oil about 1-2 threads from running out of the fill hole.

If using the dipstick to check oil level, DO NOT screw in the dipstick while checking.

NOTICE

Check oil often during the break-in period. Refer to the Maintenance section for recommended service intervals.

A CAUTION

The engine is equipped with a low oil shut-off and will stop when the oil level in the crankcase falls below the threshold level.

PNOTICE

The first 5 hours of run time are the break-in period for the unit. During the break in period stay at or below 50% of the running watt rating and vary the load occasionally to allow stator windings to heat and cool. Adjusting the load will also cause engine speed to vary and help seat piston rings. After the 5 hour break-in period, change the oil.

NOTICE

Synthetic oil may be used after the 5 hour initial break-in period. Using synthetic oil does not increase the recommended oil change interval. Full synthetic 5W-30 oil will aid in starting in cold ambient $<5^{\circ}$ C (41° F).

Add Fuel

A DANGER

Gasoline vapors are highly flammable and extremely explosive.

DO NOT light or smoke cigarettes. Fire or explosion can cause severe burns or death.

Only fill or drain fuel outdoors in a well-ventilated area. DO NOT pump gasoline directly into the generator. Use an approved container to transfer the fuel to the generator.

Never use a gasoline container, gasoline tank, or any other fuel item that is broken, cut, torn or damaged.

DO NOT overfill the gasoline tank. Always keep fuel away from sparks, open flames, pilot lights, heat and other sources of ignition.

- Use clean, fresh, regular unleaded gasoline with a minimum octane rating of 87 and an ethanol content of 10% or less by volume.
- 2. DO NOT mix oil with gasoline.
- 3. Remove the gasoline cap.
- 4. Slowly add gasoline to the tank. Tank is full when gasoline reaches red circle on screen. DO NOT OVERFILL. Gasoline can expand after filling. A minimum of ¼ in. (6.4 mm) of space left in the tank is required for gasoline expansion, although more than ¼ in. (6.4 mm) is recommended. Gasoline can be forced out of the tank as a result of expansion if overfilled, and can affect the stable running condition of the generator.
- 5. Screw on the gasoline cap and wipe away any spilled fuel.

A CAUTION

Use unleaded gasoline with a minimum octane rating of 87 and an ethanol content of 10% or less by volume.

DO NOT light cigarettes or smoke when filling the tank.

DO NOT mix oil and gasoline.

DO NOT overfill the tank. Fill tank to approximately 1/4 in. (6.4 mm) below the top of the tank to allow for gasoline expansion.

DO NOT pump gasoline directly into the generator at the pump. Use an approved fuel container to transfer the gasoline to the generator.

DO NOT fill tank indoors.

DO NOT fill tank when the engine is running or hot.

A WARNING

Pouring gasoline too fast through the fuel screen may result in gasoline splashing over the generator and operator while filling.

NOTICE

The generator engine works well with 10% or less ethanol blended gasoline. When using ethanol-gasoline blends there are some issues worth noting:

- Ethanol-gasoline blends can absorb more water than gasoline alone.
- These ethanol blends can eventually separate, leaving water or a watery goo in the tank, fuel valve and carburetor. The compromised gasoline can be drawn into the carburetor and cause damage to the engine and/or create potential hazards.
- If a fuel stabilizer is used, confirm that it is formulated to work with ethanol-gasoline blends.
- Any damages or hazards caused by using ethanol blended gasoline higher than 10% by volume, improperly stored gasoline, and/or improperly formulated stabilizers, are not covered by manufacturer's warranty.

It is advisable to always shut off the gasoline supply and run the engine to starvation after each use. See Storage instructions for extended non-use.

Grounding

Your generator must be properly connected to an appropriate ground to help prevent electric shock.

A WARNING

Failure to properly ground the generator can result in electric shock.

A ground terminal connected to the frame of the generator has been provided (see Controls and Features for terminal location). For remote grounding, connect a length of heavy gauge (12 AWG minimum) copper wire between the generator ground terminal and a copper rod driven into the ground. We strongly recommend that you consult with a qualified electrician to ensure compliance with local electrical codes.

Neutral Floating*

- Neutral circuit **IS NOT** electrically connected to the frame/ ground of the generator.
- The generator (stator winding) is isolated from the frame and from the AC receptacle ground pin.
- Electrical devices that require a grounded receptacle pin connection will not function if the receptacle ground pin is not functional.

Neutral Bonded to Frame*

- Neutral circuit IS electrically connected to the frame/ground of the generator.
- The generator system ground connects lower frame crossmember below the alternator. The system ground is connected to the AC neutral wire.

*See your Specifications section for specified type of grounding.

OPERATION

Generator Location

A WARNING

NEVER operate the generator inside any building, garage, basement, crawlspace, shed, enclosure or compartment, including a generator compartment of a recreational vehicle.

NEVER operate or start the generator in the back of an SUV, camper, trailer, truck bed (regular sides, flat or other configuration), under staircases, stairwells, next to walls or buildings or in any other location that will not allow for adequate cooling of the generator or for the proper exit of the exhaust flow from the muffler system.

DO NOT operate or store the generator in wet weather conditions such as rain or snow. Using a generator in wet conditions could result in serious injury or death due to electrocution.

In some state's generators may be required to be registered with the local utility company when used at construction sites and may be subject to additional rules and regulations, consult your local municipal authority.

Generators should always be operated on a flat, level surface at all times (even when not in operation).

Generators must have a minimum of 5 feet (1.5 m) of clearance from all combustible material.

Generators must also have a minimum of 3 feet (91.4 cm) of air flow clearance on all sides to allow for adequate performance cooling, maintenance and servicing.

Always place the generator in a well-ventilated area. NEVER place the generator near air intake vents or where exhaust fumes could be drawn into occupied or confined spaces.

Always carefully consider wind and air currents when positioning generator.

Always allow generators to properly cool before transport or for storage purposes.

Failure to follow proper safety precautions may result in personal injury, damage to the generator and void the manufacturer's warranty.

A WARNING

During operation the muffler and exhaust fumes will become hot. If adequate cooling and breathing space are not supplied, or if the generator is blocked or enclosed, temperatures can become extremely heated and may lead to fire.

A WARNING

Do not expose to rain or use in damp locations.

Keep all objects a minimum of 5 feet (1.5m) away from the generator at all times. Heat from the muffler surface and exhaust gas stream can ignite combustible materials.

A WARNING

If you must operate in rain or damp locations, DO NOT operate without proper protection of the electrical components.

Use of a safety canopy that is fire retardant and will provide proper air ventilation for the engine exhaust gas stream may be used.

Visit championpowerequipment.com or call to find your Storm Shield cover.

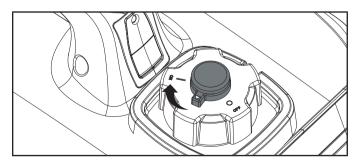
Surge Protection

Electronic devices, including computers and many programmable appliances use components that are designed to operate within a narrow voltage range and may be affected by momentary voltage fluctuations. While there is no way to prevent voltage fluctuations, you can take steps to protect sensitive electronic equipment.

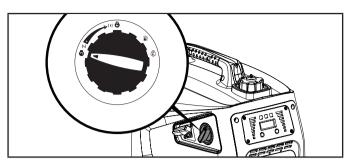
 Install UL1449, CSA-listed, plug-in surge suppressors on the outlets feeding your sensitive equipment.
 Surge suppressors come in single- or multi-outlet styles.
 They're designed to protect against virtually all short-duration voltage fluctuations.

Starting the Engine

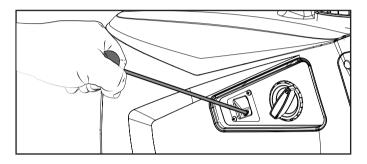
- 1. Make certain the generator is on a flat, level surface.
- Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in or turned on.
- 3. Turn the fuel cap vent lever to the "ON" position.



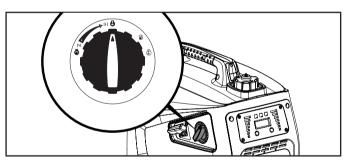
 Turn EZ Start dial counterclockwise to the full CHOKE position.



5. Pull the starter cord slowly until resistance is felt and then pull rapidly.



6. As the engine warms up, move the EZ Start dial to the RUN position.



NOTICE

Keep EZ Start dial in "CHOKE" position for only 1 pull of the recoil starter. If generator does not start after first pull, rotate the EZ Start dial to the RUN position for the next three pulls. Too much choke leads do spark plug fouling and engine flooding. This will cause the engine not to start.

PNOTICE

For gasoline restarts with hot engine in hot ambient > 30°C (86°F): Rotate the EZ Start dial to 75% of the full choke position for only one pull of the recoil starter. If generator does not start after first pull, rotate the dial to the RUN position for the next three pulls. Too much choke leads do spark plug fouling and engine flooding. This will cause the engine not to start.

NOTICE

For gas starting in cold ambient <15°C (59°F): The choke must be in 100% of the "CHOKE" position for recoil start procedures. Do not over-choke. As soon as the engine starts, turn the EZ Start dial to the RUN position.

NOTICE

If the engine starts but does not continue to run make certain that the generator is on a flat, level surface. The engine is equipped with a low oil sensor that will prevent the engine from running when the oil level falls below a critical threshold.

Connecting Electrical Loads

Let the engine stabilize and warm up for a few minutes after starting.

Plug in and turn on the desired 120 or 240 (if applicable) Volt AC single phase, 60 Hz electrical loads.

- DO NOT connect 3-phase loads to the generator.
- DO NOT overload the generator.
- Use only a high quality, insulated, compatible (3-wire or 4-wire) grounded cord set rated equal to or greater (volts and amps) than the receptacle plugging into.

A WARNING

Always remember to plug your appliances directly into the generator and do not plug the generator power cord into any electrical outlet or connect to the circuit breaker panel in your home. Connecting a generator to your home's electric utility company's power lines, or to another power source, called 'backfeeding' is a dangerous practice that is illegal in many states and municipalities.

This action if done incorrectly could damage your generator, appliances and could cause serious injury or death to you or a utility worker when attempting to restore power during an outage occurrence in the neighborhood who may then unexpectedly encounter high voltage on the utility line and suffer a fatal shock.

Whether injuries occur or not, if installed incorrectly and not to applicable laws and codes, you may be subject to fines or the utility company may disconnect your home power should this practice be found in your home.

If the generator will be connected to a building electrical system, those connections must isolate the generator power from the utility power. You are responsible for ensuring your generator's electricity does not backfeed into the electric utility power lines. These connections must comply with all applicable laws and codes – Consult your local utility company or a qualified electrician to properly install this connection.

Do Not Overload Generator

Capacity

Follow these simple steps to calculate the running and starting watts necessary for your purposes:

- 1. Select the electrical devices you plan on running at the same time.
- 2. Total the running watts of these items. This is the amount of power you need to keep your items running.
- Identify the highest starting wattage of all devices identified in step 1. Add this number to the number calculated in step 2. Starting wattage is the extra burst of power needed to start some electric driven equipment. Following the steps listed under "Power Management" will guarantee that only one device will be starting at a time.

Power Management

Use the following formula to convert voltage and amperage to watts:

Volts × Amps = Watts

To prolong the life of your generator and attached devices, follow these steps to add electrical load:

- 1. Start the generator with no electrical load attached.
- 2. Allow the engine to run for several minutes to get up to temperature.
- 3. Make sure all circuit breakers are set to the run position.
- 4. Plug in and turn on the first item. It is best to attach the item with the largest load first.
- 5. Allow the engine to stabilize.
- 6. Plug in and turn on the next item.
- 7. Allow the engine to stabilize.
- 8. Repeat steps 5-6 for each additional item.

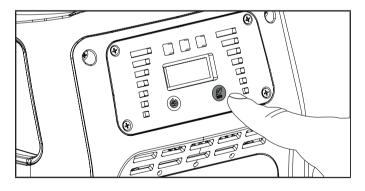
DNOTICE

Never exceed the specified capacity when adding loads to the generator.

Eco (Economy) Mode

The Eco Mode switch can be activated to turn on economy control in order to minimize fuel consumption and noise while operating the unit during times of reduced electrical output. Eco Mode allows the engine speed to idle during periods of non-use.

The engine speed returns to normal when an electrical load is connected. When the economy switch is off, the engine runs at normal speed continuously.



A CAUTION

For periods of high electrical load or momentary fluctuations, the Eco Mode should be off.

12V DC Automotive Style Outlet

The 12V DC outlet(s) can be used with supplied accessories and other commercially available 12V DC automotive style plugs. Confirm the input voltage range of your item is at least 12-24V DC.

A WARNING

Do not operate a device while it is plugged in to the 12V DC outlet.

Prolonged exposure to engine exhaust can cause serious injury or death.

A WARNING

While charging a device do not place on the exhaust side of the generator. Extreme heat caused by exhaust can damage the device, and cause a potential fire hazard.

Battery Charging

- 1. Before connecting the battery charging cable (not included) to a battery that is installed in a vehicle, disconnect the vehicle battery ground cable from the negative (–) battery terminal.
- 2. Plug the battery charging cable into the 12V DC receptacle of the generator.
- 3. Connect the red (+) battery charger lead to the red (+) battery terminal.
- 4. Connect the black (–) battery charger lead to the black (–) battery terminal.
- 5. Start the generator.

Important: The 12V DC outlet is ONLY to be used with supplied accessories and other commercially available 12V DC automotive style plugs. Be sure all electric devices including the lines and plug connections are in good condition before connection to the generator.

A WARNING

Do not start the vehicle while the battery charging cable is connected and the generator is running. It will not give the battery a boost of power. The vehicle or the generator may be damaged. Charge only vented wet lead acid batteries. Other types of batteries may burst, causing personal injury or damage.

PNOTICE

Be sure all electric devices including the lines and plug connections are in good condition before connection to the generator.

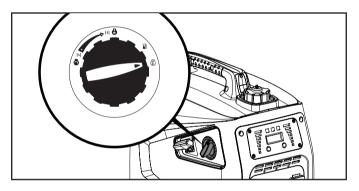
Parallel Operation

The Champion model 100414 is parallel ready and can be operated in parallel with another Champion unit to increase the total available electrical power. A Champion model 100468 parallel kit (optional equipment) is required for parallel operation. For a list of compatible models or to order a parallel kit, please call customer service at 1-877-338-0999 or visit www. championpowerequipment.com.

Detailed instructions for parallel kit installation and operation of the connected generators are provided in the parallel kit owner's manual.

Stopping the Engine

- 1. Turn off and unplug all electrical loads. Never start or stop the generator with electrical devices plugged in or turned on.
- 2. Let the generator run at no-load for several minutes to stabilize internal temperatures of the engine and generator.
- 3. Turn the EZ Start dial clockwise to the STOP position.



Important: Always ensure that the EZ Start dial and fuel lever vent are in the "OFF" position when the generator is not in use.

NOTICE

If the generator will not be used for a period of two (2) weeks or longer, please see the Storage section for proper engine and fuel storage.

MAINTENANCE

Make certain that the generator is kept clean and stored properly. Only operate the unit on a flat, level surface in a clean, dry operating environment. DO NOT expose the unit to extreme conditions, excessive dust, dirt, moisture or corrosive vapors.

A WARNING

Never operate a damaged or defective generator.

A WARNING

Improper maintenance will void your warranty.

NOTICE

For Emission control devices and systems, read and understand your responsibilities for service as stated in the Emission Control Warranty Statement of this manual.

The owner/operator is responsible for all periodic maintenance.

Complete all scheduled maintenance in a timely manner.

Correct any issue before operating the generator.

For service or parts assistance, contact our Technical Support Team at 1-877-338-0999.

Cleaning the Generator

A CAUTION

DO NOT spray generator directly with water.

Water can enter the generator through the cooling slots and damage the generator windings. It can also contaminate the fuel system.

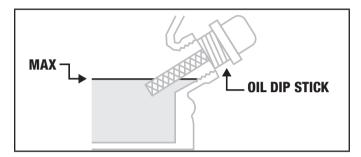
- 1. Use a damp cloth to clean exterior surfaces of the generator.
- 2. Use a soft bristle brush to remove dirt and oil.
- 3. Use an air compressor (25 PSI) to clear dirt and debris from the generator.
- 4. Inspect all air vents and cooling slots to ensure that they are clean and unobstructed.

To prevent accidental starting, remove and ground the spark plug wire before performing any service.

Changing the Engine Oil

Change oil when the engine is warm. Refer to the oil specification to select the proper grade for your operating environment.

- 1. Set the generator on top of a work bench or table.
- 2. Remove the maintenance cover.
- 3. Remove the oil filler cap.
- 4. Tilt the generator on its side and allow the oil to drain completely.
- 5. Add oil according to "Add Engine Oil" on Assembly section. D0 NOT OVERFILL. Oil not included for routine maintenance.



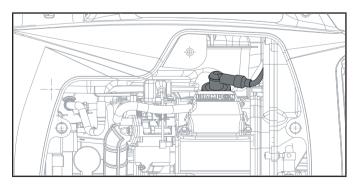
- 6. Reinstall the maintenance cover.
- 7. Dispose of used oil at an approved waste management facility.

PNOTICE

Once oil has been added, a visual check should show oil about 1-2 threads from running out of the fill hole. If using the dipstick to check oil level, DO NOT screw in the dipstick while checking.

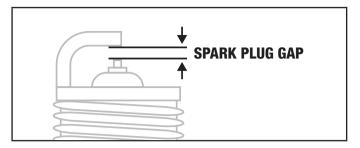
Cleaning and Adjusting the Spark Plug(s)

1. Remove the maintenance cover.



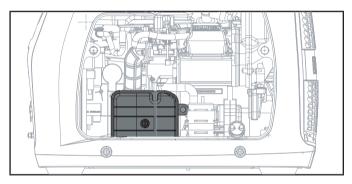
- 2. Remove the spark plug wire from the spark plug.
- Use a spark plug socket tool (not included), or a 13/16 in. (21 mm) socket (not included) to remove the plug.
- 4. Inspect the electrode on the plug. It must be clean and not worn to produce the spark required for ignition.

5. Make certain the spark plug gap is 0.024-0.028 in. (0.6-0.7 mm).



- 6. Refer to the spark plug types in Specifications when replacing the plug.
- 7. Firmly re-install the plug.
- 8. Attach the spark plug wire to the spark plug.
- 9. Reinstall the maintenance cover.

Cleaning the Air Filter

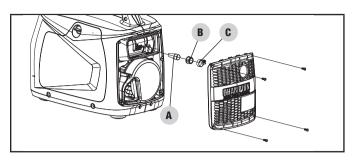


- 1. Remove the maintenance cover.
- 2. Locate the air filter plastic cover. Remove the screw using a Phillips head screwdriver.
- 3. Remove the foam element.
- 4. Wash in liquid detergent and water. Squeeze thoroughly dry in a clean cloth.
- 5. Saturate in clean engine oil.
- 6. Squeeze in a clean, absorbent cloth to remove all excess oil.
- 7. Place the filter in the assembly.
- 8. Reattach the air filter cover.
- 9. Reinstall the maintenance cover and tighten the cover screw securely.

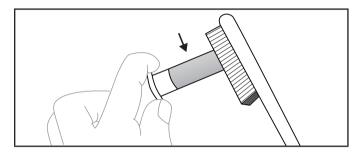
Cleaning the Spark Arrestor

- 1. Allow the engine to cool completely before servicing the spark arrestor.
- 2. Remove the 4 screws holding the cover plate on the muffler side of the generator.

3. Remove the clamp(C) and cap(B) which retain the spark arrestor(A) to the muffler.



- 4. Remove the spark arrestor screen.
- 5. Carefully remove the carbon deposits from the spark arrestor screen with a wire brush.



- 6. Replace the spark arrestor if it is damaged.
- 7. Position the spark arrestor on the muffler and attach by reversing the steps from above.

A CAUTION

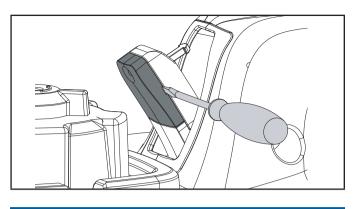
Failure to clean the spark arrestor will result in degraded engine performance.

NOTICE

Federal and local laws and administrative requirements indicate when and where spark arrestors are required. When ordered, spark arrestors are required for operation of this generator in National Forest lands. In California, this generator must not be used on any forest-covered land, brush-covered land, or grass-covered land unless the engine is equipped with a spark arrestor.

Replacing Fuel Light Batteries

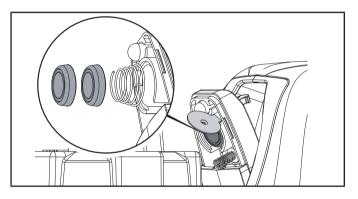
1. Use a small screwdriver to disassemble the upper cover.



PNOTICE

There is a notch on both sides to allow access with a screwdriver.

2. Move the round copper cover plate and remove the battery cells.

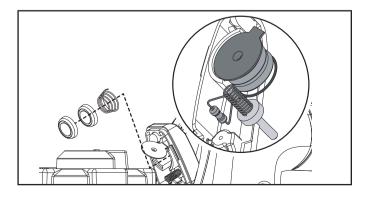


3. Keep the small spring attached to the copper pillar and place the compressed spring back into the bottom of the assembly.

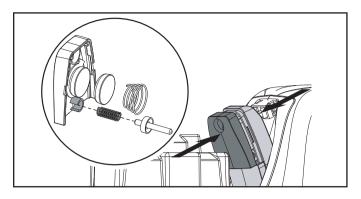
NOTICE

The compressed spring will have the small end facing outward.

 Place new battery cells (2 × LR1130) back into the assembly with negative (–) pole facing upwards and positive (+) facing towards the compressed spring. Move the round copper cover plate to cover and touch the button cell.



Insert the small spring back into the pocket of the upper cover and press the upper cover into place to complete the installation.



Adjusting the Governor

A WARNING

Tampering with the factory set governor will void your warranty.

The air-fuel mixture is not adjustable. Tampering with the governor can damage your generator and your electrical devices and will void your warranty. Contact our Technical Support Team at 1-877-338-0999 for all other service and/or adjustment needs.

Maintenance Schedule

Follow the service intervals indicated in the following maintenance schedule.

Service your generator more frequently when operating in adverse conditions.

Contact our Technical Support Team at 1-877-338-0999 to locate the nearest CPE certified service dealer for your generator or engine maintenance needs.

EVERY 8 HOURS OR DAILY

- Check oil level
- Clean around air intake and muffler

FIRST 5 HOURS

□ Change oil

EVERY 50 HOURS OR EVERY SEASON

- □ Clean air filter
- Change oil if operating under heavy load or in hot environments

EVERY 100 HOURS OR EVERY SEASON

- □ Change oil
- □ Clean/adjust spark plug
- Check/adjust valve clearance*
- Clean spark arrestor
- Clean fuel tank and filter*

EVERY 250 HOURS

Clean combustion chamber*

EVERY 3 YEARS

Replace fuel line*

* To be performed by knowledgeable, experienced owners or CPE certified service centers.

STORAGE

A WARNING

To avoid accidental or unintended ignition of your generator during periods of storage, the following precautions should be followed:

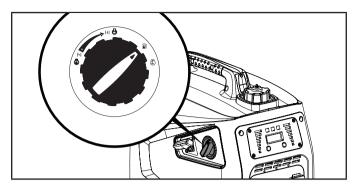
 When storing the generator make sure the EZ Start dial is set to the "OFF" position.

Short Term Storage (up to 1 year)

Gasoline in the gasoline tank has a maximum shelf life of up to 1 year with the addition of properly formulated fuel stabilizers and if stored in a cool, dry place. Gasoline in the carburetor, however, may gum up and clog the carburetor if it isn't used or drained within 2-4 weeks.

- 1. Be sure all appliances are disconnected from the generator.
- 2. Add a properly formulated fuel stabilizer to the gasoline tank.
- 3. Start engine by following directions in the "Starting the Engine" section.
- 4. Run the generator for 10 minutes so the treated gasoline cycles through the fuel system and carburetor.

 Stop engine by turning the EZ Start dial to the RUN OUT OF FUEL position.

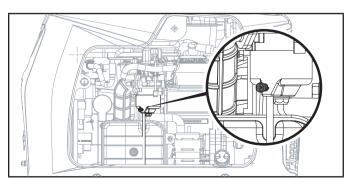


- 6. After fuel has run out and the engine has stopped, allow the engine to cool.
- 7. Remove maintenance cover.
- 8. Remove the spark plug and pour about a tablespoon of oil into the cylinder.
- 9. SLOWLY pull the recoil to rotate the engine to distribute and lubricate the cylinder.
- 10. Re-install the spark plug and spark plug wire.
- 11. Re-install the maintenance cover.
- 12. Clean the generator according to Cleaning the Generator.
- 13. Store the generator in a cool, dry place out of direct sunlight.

Long Term Storage (more than 1 year)

For storage over 1 year, the gasoline tank and carburetor must be completely drained of gasoline.

- 1. Be sure all appliances are disconnected from generator.
- 2. Place inverter on blocks to allow appropriate gasoline container or pan to slide under inverter.
- 3. Remove the maintenance cover.
- 4. Turn the EZ Start dial to the RUN position.
- 5. Using a Phillips screwdriver, rotate drain screw counterclockwise. Gasoline will drain through clear tubing out underneath the inverter. Make sure draining gasoline empties into an appropriate container.



- When gasoline stops flowing from the clear tube, rotate drain screw clockwise until tight. Properly dispose of the drained gasoline according to local regulations or guidelines.
- 7. Turn the EZ Start dial to the STOP position.
- 8. Follow steps 8-12 according to Short Term Storage.

Removing from Storage

NOTICE

If the generator has been improperly stored for a period longer than 30 days with ethanol blended gasoline in the gasoline tank and/or carburetor, all fuel must be drained and the carburetor must be thoroughly cleaned of ethanol build up. This process involves technically advanced tasks. For assistance please call our Technical Support Team at 1-877-338-0999.

If the gasoline tank and carburetor were properly emptied of all ethanol blended gasoline prior to the generator being stored, follow the below steps when removing from storage.

- 1. Be sure the EZ Start dial is in the STOP position.
- 2. Add gasoline to the generator according to Add Fuel: Gasoline.
- 3. Move the EZ Start dial to the START position.
- 4. After 5 minutes check the carburetor and air filter areas for any leaking gasoline. If any leaks are found, the carburetor will need to be disassembled and cleaned or replaced. If no gasoline leaks are found, turn the EZ Start dial to the "STOP" position.
- 5. Check engine oil level and add clean, fresh oil if needed. See Oil Specifications for proper oil type.
- 6. Check and clear air filter of any obstructions such as bugs or cobwebs. If necessary, clean air filter according to Cleaning the Air Filter.
- 7. Start the generator according to Starting the Engine.

SPECIFICATIONS

Generator Specifications

Generator Model	100414
Start Type	Manual
Watts (Starting/Running)	2000/1600
AC Volts	
AC Amps @ 120	
DC Volts	
DC Amps	
Frequency	60 Hz
Phase	Single
Gross Weight	53.4 lb. (24.2 kg)
Net Weight	46.3 lb. (21 kg)
Length	20.5 in. (52 cm)
Width	13 in. (32 cm)
Height	16.9 in. (43 cm)

Engine Specifications

Model	YF149FD-330
Displacement	
Туре	
Spark Plug	
ОЕМ Туре	E6RTC
Replacement Type	NGK BPR6HS or equivalent
Gap	0.024-0.028 in. (0.6-0.7 mm)
Valve	
Intake Clearance	0.004 in. (0.1 mm)
Exhaust Clearance	0.004 in. (0.1 mm)

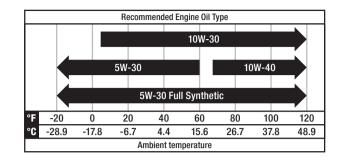
NOTICE

A technical bulletin regarding valve adjustment procedures is available at www.championpowerequipment.com.

Oil Specifications

DO NOT OVERFILL.

Туре	*See following chart
Capacity	13.5 fl. oz. (400 ml)



PNOTICE

Temperature will affect engine oil and engine performance. Change the type of engine oil used based on temperature shown in the *"Recommended Engine Oil Type"* table.

Fuel Specifications

Use regular unleaded gasoline with a minimum octane rating of 87 and an ethanol content of 10% or less by volume. DO NOT USE E15 or E85. DO NOT OVERFILL.

Gasoline Capacity 1.1 gal. (4.2 L)

Temperature Specifications

Starting Temperature Range (°F/°C) 5 to 104/-15 to 40

NOTICE

An important message about temperature: Your product is designed and rated for continuous operation at ambient temperatures up to 40°C (104°F). When your product is needed it may be operated at temperatures ranging from 5°F (-15°C) to 122°F (50°C) for short periods of time. If exposed to temperatures outside this range during storage, it should be brought back within this range before operation. In any event, the product must always be operated outdoors, in a wellventilated area and away from doors, windows and vents.

ICES-002 Warning

This device complies with Industry Canada license - exempt RSS standard(s).

Operation is subject to the following two conditions:

- 1. This device may not cause interference, and
- 2. This device must accept any interference, including interference that may cause undesired operation of the device.

TROUBLESHOOTING

Problem	Cause	Solution
Generator will not start.	No fuel.	Add fuel.
	Faulty spark plug.	Replace spark plug.
	Unit loaded during start up.	Remove load from unit.
	Low oil level.	Fill crankcase to the proper level.
		Place generator on a flat, level surface.
Generator will not start;	Choke in the wrong position.	Adjust choke.
Generator starts but runs roughly.	Spark plug wire loose.	Attach wire to spark plug.
Generator shuts down during operation.	Out of fuel.	Fill fuel tank.
	Low oil level.	Fill crankcase to the proper level. Place generator on a flat, level surface.
	Overload condition	Remove load, press reset button
	Overheat condition	Let generator cool down
Generator cannot supply enough power or overheating.	Generator is overloaded.	Review load and adjust. See "Connecting Electrical Loads."
	Insufficient ventilation.	Check for air restriction. Move to a well ventilated area.
No AC output.	Cable not properly connected.	Check all connections.
	Connected device is defective.	Replace defective device.
	Circuit breaker is open.	Reset circuit breaker
	Loose wiring.	Inspect and tighten wiring connections.
	Other.	Contact the help line.
Generator gallops.	Engine governor defective.	Contact the help line.
Repeated circuit breaker tripping.	Overload.	Review load and adjust. See "Connecting Electrical Loads."
	Faulty cords or device.	Check for damaged, bare or frayed wires. Replace defective device.

For further technical support:

Technical Support Team Toll Free 1-877-338-0999 support@championpowerequipment.com

WARRANTY*

CHAMPION POWER EQUIPMENT 3 YEAR LIMITED WARRANTY

Warranty Qualifications

To register your product for warranty and FREE lifetime call center technical support please visit:

https://www.championpowerequipment.com/register

To complete registration you will need to include a copy of the purchase receipt as proof of original purchase. Proof of purchase is required for warranty service. Please register within ten (10) days from date of purchase.

Repair/Replacement Warranty

CPE warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of three years (parts and labor) from the original date of purchase and 270 days (parts and labor) for commercial and industrial use. Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

Do Not Return The Unit To The Place Of Purchase

Contact CPE's Technical Service and CPE will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, CPE will, at its option, authorize evaluation, repair or replacement of the defective part or component at a CPE Service Center. CPE will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authorization, or at an unauthorized repair facility, will not be covered by this warranty.

Warranty Exclusions

This warranty does not cover the following repairs and equipment:

Normal Wear

Products with mechanical and electrical components need periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if the product is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond the product's limits, modified, installed improperly or connected incorrectly to any electrical component. Normal maintenance is not covered by this warranty and is not required to be performed at a facility or by a person authorized by CPE.

Other Exclusions

This warranty excludes:

- Cosmetic defects such as paint, decals, etc.
- Wear items such as filter elements, o-rings, etc.
- Accessory parts such as starting batteries, and storage covers.
- Failures due to acts of God and other force majeure events beyond the manufacturer's control.
- Problems caused by parts that are not original Champion Power Equipment parts.

When applicable, this warranty does not apply to products used for prime power in place of a utility.

Limits of Implied Warranty and Consequential Damage

Champion Power Equipment disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this product. THIS WARRANTY AND THE ATTACHED U.S. EPA and/or CARB EMISSION CONTROL SYSTEM WARRANTIES (WHEN APPLICABLE) ARE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state or province to province. Your state or province may also have other rights you may be entitled to that are not listed within this warranty.

Contact Information

Address

Champion Power Equipment, Inc. 12039 Smith Ave. Santa Fe Springs, CA 90670 USA www.championpowerequipment.com

Customer Service

Toll Free: 1-877-338-0999 info@championpowerequipment.com Fax no.: 1-562-236-9429

Technical Service

^{*}Except as otherwise stipulated in any of the following enclosed Emission Control System Warranties (when applicable) for the Emission Control System: U.S. Environment Protection Agency (EPA) and/or California Air Resources Board (CARB). Whichever warranty applies for the longer period, either this 3 year limited warranty or the applicable Emission Control System Warranty, shall supersede the other.

CHAMPION POWER EQUIPMENT, INC. (CPE) AND THE UNITED STATES ENVIRONMENT PROTECTION AGENCY (U.S. EPA) EMISSION CONTROL SYSTEM WARRANTY

Your Champion Power Equipment (CPE) engine complies with U.S. EPA emission regulations.

YOUR WARRANTY RIGHTS AND OBLIGATIONS:

The US EPA and CPE are pleased to explain the Federal Emission Control Systems Warranty on your 2022 small off-road engine (SORE) and engine powered equipment. New engines and equipment must be designed, built and equipped, at the time of sale, to meet U.S. EPA regulations for small off-road engines (SORE). CPE warrants the emission control system on your small off-road engine (SORE) and equipment for the period of time listed below, provided there has been no abuse, neglect, unapproved modification, or improper maintenance of your equipment.

Your emission control system may include parts such as the carburetor, fuel-injection system, the ignition system, catalytic converter and fuel lines. Also included may be hoses, belts, connectors and other emission related assemblies. Where a warrantable condition exits, CPE will repair your small off-road engine (SORE) at no cost to you including diagnosis, parts and labor.

MANUFACTURER'S EMISSION CONTROL SYSTEM WARRANTY COVERAGE:

This emission control system is warranted for two years, subject to provisions set forth below. If, during the warranty period, an emission related part on your engine is defective in materials or workmanship, the part will be repaired or replaced by CPE.

OWNER WARRANTY RESPONSIBILITIES:

As the small off-road engine (SORE) owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. CPE recommends that you retain all your receipts covering maintenance on your small off-road engine (SORE), but CPE cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the small off-road engine (SORE) owner, you should however be aware that CPE may deny you warranty coverage if your small, off-road engine (SORE) or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

You are responsible for presenting your small off-road engine (SORE) to an Authorized CPE service outlet or alternate service outlet as described in (3)(f.) below, CPE dealer or CPE, Santa Fe Springs, Ca. as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should contact:

Champion Power Equipment, Inc. Customer Service 12039 Smith Ave. Santa Fe Springs, CA 90670 1-877-338-0999 tech@championpowerequipment.com

EMISSION CONTROL SYSTEM WARRANTY

The following are specific provisions relative to your Emission Control System (ECS) Warranty Coverage.

1. APPLICABILITY: This warranty shall apply to 1997 and later model year small off-road engines (SORE). The ECS Warranty Period shall begin on the date the new engine or equipment is delivered to its original, end-use purchaser, and shall continue for 24 consecutive months thereafter.

2. GENERAL EMISSIONS WARRANTY COVERAGE

CPE warrants to the original, end-use purchaser of the new engine or equipment and to each subsequent purchaser that each of its small off-road engines (SORE) is:

- 2a. Designed, built and equipped so as to conform to U.S. EPA emissions standards for spark-ignited engines at or below 19 kilowatts.
- 2b. Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturer's application for certification for a period of two years.

3. THE WARRANTY ON EMISSION-RELATED PARTS WILL BE INTERPRETED AS FOLLOWS:

- 3a. Any warranted part that is not scheduled for replacement as required maintenance in the Owners Manual shall be warranted for the ECS Warranty Period. If any such part fails during the ECS Warranty Period, it shall be repaired or replaced by CPE according to Subsection "d" below. Any such part repaired or replaced under the ECS Warranty shall be warranted for any remainder of the ECS Warranty Period.
- 3b. Any warranted, emissions-related part which is scheduled only for regular inspection as specified in the Owners Manual shall be warranted for the ECS Warranty Period. A statement in such written instructions to the effect of "repair or replace as necessary", shall not reduce the ECS Warranty Period. Any such part repaired or replaced under the ECS Warranty shall be warranted for the remainder of the ECS Warranty Period.
- 3c. Any warranted, emissions-related part which is scheduled for replacement as required maintenance in the Owner's Manual shall be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part shall be repaired or replaced by CPE according to Subsection "d" below. Any such emissionsrelated part repaired or replaced under the ECS Warranty, shall be warranted for the remainder of the ECS Warranty Period prior to the first scheduled replacement point for such emissions-related part.
- 3d. Repair or replacement of any warranted, emissions-related part under this ECS Warranty shall be performed at no charge to the owner at a CPE Authorized Service Outlet.
- 3e. The owner shall not be charged for diagnostic labor which leads to the determination that a part covered by the ECS Warranty is in fact defective, provided that such diagnostic work is performed at a CPE Authorized Service Outlet.
- 3f. CPE shall pay for covered emissions warranty repairs at non-authorized service outlets under the following circumstances:
 - i. The service is required in a population center with a population over 100,000 according to U.S. Census 2000 without a CPE Authorized Service Outlet AND
 - ii. The service is required more than 100 miles from a CPE Authorized Service Outlet. The 100 mile limitation does not apply in the following states: Alaska, Arizona, Colorado, Hawaii, Idaho, Montana, Nebraska, Nevada, New Mexico, Oregon, Texas, Utah and Wyoming.
- 3g. CPE shall be liable for damages to other original engine components or approved modifications proximately caused by a failure under warranty of an emission-related part covered by the ECS Warranty.
- 3h. Throughout the ECS Warranty Period, CPE shall maintain a supply of warranted emission-related parts sufficient to meet the expected demand for such emission-related parts.
- 3i. Any CPE Authorized and approved emission-related replacement part may be used in the performance of any ECS Warranty maintenance or repair and will be provided without charge to the owner. Such use shall not reduce CPE's warranty obligation.
- 3j. Unapproved add-on or modified parts may not be used to modify or repair a CPE engine. Such use voids this ECS Warranty and shall be sufficient grounds for disallowing an ECS Warranty claim. CPE shall not be liable hereunder for failures of any warranted parts of a CPE engine caused by the use of such an unapproved add-on or modified part.

EMISSION-RELATED PARTS INCLUDE THE FOLLOWING: (using those portions of the list applicable to the engine)

Systems covered by this warranty	Parts Description	
Fuel Metering System	Fuel regulator, Carburetor and internal parts	
Air Induction System	Air cleaner, Intake manifold	
Ignition System	Spark plug and parts, Magneto ignition system	
Exhaust System	Exhaust manifold, catalytic converter	
Miscellaneous Parts	Tubing, Fittings, Seals, Gaskets, and Clamps associated with these listed systems.	
Evaporative Emissions	Fuel Tank, Fuel Cap, Fuel Line (for liquid fuel and fuel vapors), Fuel Line Fittings, Clamps, Pressure Relief Valves, Control Valves, Control Solenoids, Electronic Controls, Vacuum Control Diaphragms, Control Cables, Control Linkages, Purge Valves, Gaskets, Vapor Hoses, Liquid/Vapor Separator, Carbon Canister, Canister Mounting Brackets, Carburetor Purge Port Connector	

TO OBTAIN WARRANTY SERVICE:

You must take your CPE engine or the product on which it is installed, along with your warranty registration card or other proof of original purchase date, at your expense, to any Champion Power Equipment dealer who is authorized by Champion Power Equipment, Inc. to sell and service that CPE product during his normal business hours. Alternate service locations defined in Section (3)(f.) above must be approved by CPE prior to service. Claims for repair or adjustment found to be caused solely by defects in material or workmanship will not be denied because the engine was not properly maintained and used.

If you have any questions regarding your warranty rights and responsibilities, or to obtain warranty service, please write or call Customer Service at Champion Power Equipment, Inc.

Champion Power Equipment, Inc. 12039 Smith Ave. Santa Fe Springs, CA 90670 1-877-338-0999 Attn.: Customer Service tech@championpowerequipment.com