

Technical Bulletin

Number: 7020001

Valve Adjustments

This bulletin covers the following Champion Power Equipment models:

79cc – 439cc Engines

Note: Read instructions completely before performing service.

Note: The valve adjustment on these engines will extend the useful life by keeping the clearance between the rocker arm and valve stem at the correct measurement. Too loose a clearance and the chance of valve collar failure increases along with excessive noise from the rocker arms hitting the end of the valve stem like a hammer. Too tight a clearance and hard starting or significant loss of compression will take power away from the engine.

- 1. Remove the OHV cover from the top of the engine. Usually a 10mm socket with extension and ratchet.
- 2. Pull the recoil assembly until intake rocker arm is all the way in the **down position**, compressing the valve spring.
- 3. When intake is in the down position, we are going to adjust the exhaust rocker arm to .008"
- 4. Pull the recoil assembly until the exhaust rocker arm is all the way in the **down position**, compressing the valve spring.
- 5. Now we are going to adjust the intake rocker arm to .006"
- 6. Re-install valve cover and gasket. Be sure breather tube is connected from valve cover to air filter backing plate.
- 7. Start and confirm the engines running sounds. Engine should sound normal at this point.

If you have any questions regarding the previous procedure, please contact our technical department Monday – Friday from 8:30AM – 5:00PM PST at 877-338-0999.

If you have any questions, please contact Champion Power Equipment:

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