

Technical Bulletin

Number: 2050006

Installation Instructions for the On/Off Switch

This bulletin covers the following Champion Power Equipment models:

270cc – 337cc Manual Start Engine Powered Generators

Note: Read instructions completely before performing service.

- 1. Remove the 4 corner bolts on the front panel where the switch is located.
- 2. Carefully lower the panel assembly without pulling on the main wire harness too much.
- 3. Squeeze the black dust cover and relax away from the yellow panel. You can see the metal tabs that hold. Place at this time.
- 4. Relax the cover over the main wiring harness to allow ample room to work.
- 5. By depressing the plastic retaining clips on the inside of the switch you can release the switch through the panel. Release the plug in that attaches to the wire harness and remove the old switch.
- 6. Insert the new switch in the panel until it locks in place. Attach the wires to previous locations. After you have confirmed the switch is working, bring the black cover over the panel and reattached the metal tabs. Note: you may need to reposition the main wire harness boot that goes through the black plastic cover.
- 7. You can reinstall the panel and attach it wil the 4 (6mm) bolts.

If you have any questions, please contact Champion Power Equipment:

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