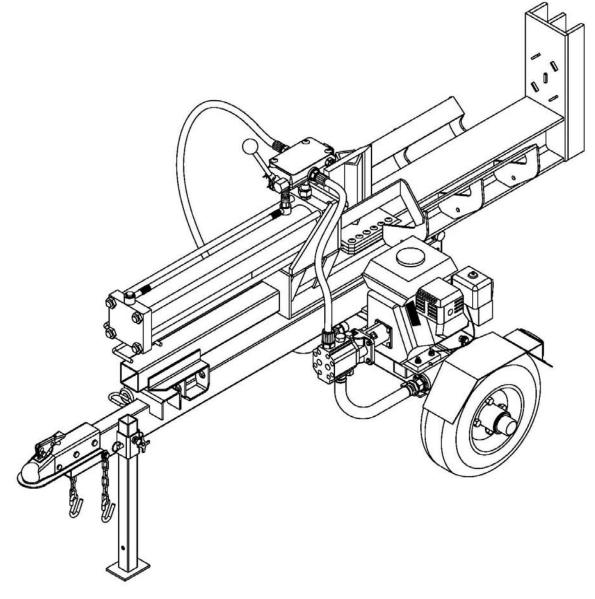




92201 Rev 92201-20090714

10006 Santa Fe Springs Road Santa Fe Springs, CA 90670 USA Made in China

Owner's Manual and Operating Instructions



22 TON LOG SPLITTER

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Introduction

Congratulations on your purchase of a Champion Power Equipment log splitter. CPE designs and builds log splitters to strict specifications. With proper use and maintenance, this log splitter will bring years of satisfying service.

This Owner's Manual contains important safety instructions and information. Read the manual completely before operating the log splitter. Failure to follow instructions could result in serious injury or death. **SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.**

Portable Log Splitter

This unit is a gasoline engine driven hydraulic log splitter. It is designed to split wood logs for use as fire wood for a stove or fire place. This log splitter will only split logs lengthwise, with the grain only.

Accessories

Champion Power Equipment manufactures and sells accessories designed to help you get the most from your purchase. To find out more please visit our web site at

www.championpowerequipment.com

This Booklet

Every effort has been made to ensure the accuracy and completeness of the information in this manual. We reserve the right to change, alter and/or improve the product and this document at any time without prior notice.

Record the model and serial numbers as well as date and place of purchase for future reference. Have this information available when ordering parts and when making technical or warranty inquiries.

Champion Power Equipment Support
1-877-338-0999
Model Number
92201
Serial Number
Date of Purchase
Purchase Location

Manual Conventions

This manual uses the following symbols to help differentiate between different kinds of information. The safety symbol is used with a key word to alert you to potential hazards in operating and owning power equipment.

Follow all safety messages to avoid or reduce the risk of serious injury or death.

Å DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, *will* result in death or serious injury.

Å WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, *could* result in death or serious injury.

CAUTION indicates a potentially hazardous situation which, if not avoided, *may* result in minor or moderate injury.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, *may* result in property damage.

🖓 ΝΟΤΕ

If you have questions regarding your log splitter, we can help. Please call our help line at 1-877-338-0999.

Safety Rules

\rm MARNING

Read this manual thoroughly before operating your log splitter. Failure to follow instructions could result in serious injury or death.

\rm \Lambda WARNING

The engine exhaust from this product contains chemicals known to the state of California to cause cancer, birth defects, or other reproductive harm.

🛓 DANGER

Log Splitter engine exhaust contains carbon monoxide, a colorless, odorless, poison gas. Breathing carbon monoxide will cause nausea, dizziness, fainting or death. If you start to feel dizzy or weak, get to fresh air immediately.

Operate log splitter outdoors only in a well ventilated area.

DO NOT operate the log splitter inside any building, enclosure or compartment. DO NOT allow exhaust fumes to enter a confined area through windows, doors, vents or other openings.

DANGER CARBON MONOXIDE, using a log splitter indoors CAN KILL YOU IN MINUTES.

Å DANGER

Rotating parts can entangle hands, feet, hair, clothing and/or accessories. Traumatic amputation or severe laceration can result.

Keep hands and feet away from rotating parts. Tie up long hair and remove jewelry. Operate equipment with guards in place. DO NOT wear loose-fitting clothing, dangling drawstrings or items that could become caught.

\rm MARNING

Sparks can result in fire or electrical shock.

When servicing the engine:

Disconnect the spark plug wire and place it where it cannot contact the plug. DO NOT check for spark with the plug removed. Use only approved spark plug testers.

Running engines produce heat. Severe burns can occur on contact. Combustible material can catch fire on contact.

DO NOT touch hot surfaces. Avoid contact with hot exhaust gases. Allow equipment to cool before touching. Maintain at least three feet of clearance on all sides to ensure adequate cooling. Maintain at least five feet of clearance from combustible materials.

🛓 WARNING

Crush Hazard

Wedge can cut through skin and break bones. Keep all limbs away from wedge and endplate.

Projectile Hazard

Pieces of log may be ejected from the splitter while operating. Wear ANSI approved safety glasses when operating. Be alert.

Safety Rules

Å WARNING

Skin Injection Hazard. High pressure hydraulic oil can inject under your skin.

Make sure all fittings are tightly secure before applying pressure. Relieve system of pressure before servicing.

Å WARNING

Towing Hazard

ALWAYS check all local and state regulations regarding towing, licensing and lights before towing your log splitter.

Review towing safety warnings in your towing vehicle manual.

Drive safely. Be aware of the added length of the log splitter.

NĚVER ride or transport cargo on the log splitter. Choose a level surface to operate the log splitter. **NEVER EXCEED MAX. Towing Speed 45 MPH**

\rm **DANGER**

Fuel and fuel vapors are highly flammable and extremely explosive.

Fire or explosion can cause severe burns or death.

Unintentional startup can result in entanglement, traumatic amputation or laceration.

When adding or removing fuel

Turn the engine off and let it cool for at least two minutes before removing the fuel cap. Loosen the cap slowly to relieve pressure in the tank. Only fill or drain fuel outdoors in a well-ventilated area.

DO NOT overfill the fuel tank.

Always keep fuel away from sparks, open flames, pilot lights, heat and other sources of ignition. DO NOT light or smoke cigarettes.

When starting the engine

DO NOT attempt to start a damaged engine. Make certain that the gas cap, air filter, spark plug, fuel lines and exhaust system are properly in place.

Allow spilled fuel to evaporate fully before attempting to start the engine.

Make certain that the log splitter is resting firmly on level ground.

When operating the log splitter: DO NOT move or tip the log splitter during operation.

DO NOT tip the log splitter or allow fuel or oil to spill from the engine.

Block the wheels to prevent unintended movement.

When storing the log splitter:

Store away from sparks, open flames, pilot lights, heat and other sources of ignition.

Å WARNING

Rapid retraction of the starter cord will pull hand and arm towards the engine faster than you can let go.

Unintentional startup can result in entanglement, traumatic amputation or laceration.

Broken bones, fractures, bruises or sprains could result.

When starting engine, pull the starter cord slowly until resistance is felt and then pull rapidly to avoid kickback.

Improper treatment or use of the log splitter can damage it, shorten its life and void your warranty.

Use the log splitter only for intended uses. Operate only on level surfaces. DO NOT expose log splitter to excessive moisture, dust, or dirt. DO NOT allow any material to block the cooling slots.

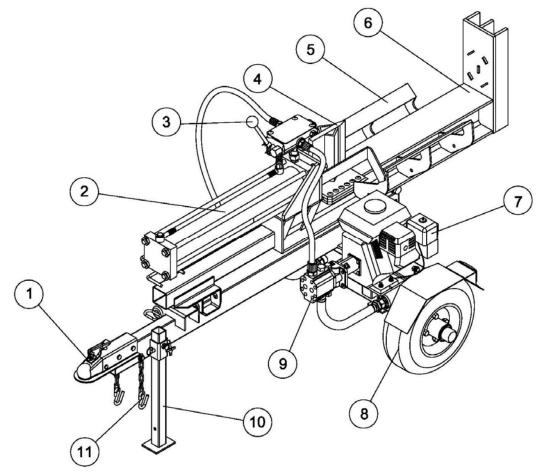
DO NOT use the engine if:

Equipment sparks, smokes or emits flames Equipment vibrates excessively

Controls and Features

Read this owner's manual before operating your log splitter. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.

Log Splitter



(1) **2" Ball Coupler**– For towing the log splitter behind your vehicle.

(2) Hydraulic Cylinder – 4" bore x 23" stroke. Rated to 3500 psi.

(3) Control Valve Handle – Controls the movement of the cutting wedge.

(4) Wedge

(5) Log Cradle – Keeps the log on the beam.

(6) **Beam** – 6" wide flange beam.

(7) **Engine** – 196cc, OHV, 4-stroke, air cooled.

(8) **Tires** – Maximum travel speed is 45 mph.

(9) Hydraulic Pump – Pumps hydraulic oil through the system.

(10) Support Leg – Supports log splitter while operating. Raise leg for towing.

(11) Safety Chains - For use while towing.

Assembly

Your log splitter requires some assembly.

If you have any questions regarding the assembly of your log splitter, call our help line at 1-877-338-0999. Please have your serial number and model number available.

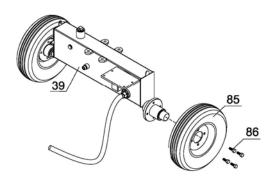
Open Shipping Crate

- 1. Set the shipping crate on a solid, flat surface.
- 2. Carefully cut the shipping bands and remove lid of shipping crate.
- 3. Using two people to lift, carefully remove the engine, oil tank, wheels, tow bar, support legs, and hardware. (For parts reference see page 18 in manual.)
- 4. Leave the hydraulic cylinder/log cradle in the shipping crate until step 5 in the assembly process.
- 5. Locate all hardware before beginning assembly.

For parts reference see pages 18-20 in the manual.

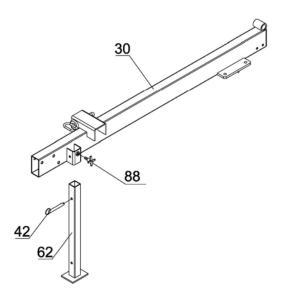
Step 1 – Wheel Assembly

- 1. Slide wheel onto oil tank axle
- 2. Secure the wheel with slotted nut M12x25 (86)
- 3. Repeat steps 1-2 for other wheel.



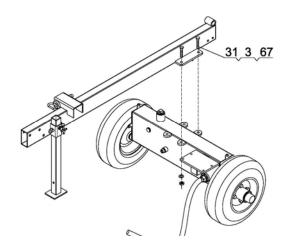
Step 2 – Tow Bar and Support Leg

- 1. Attach the support leg (62) to the tow bar (30). Tighten by hand with a set screw (88).
- 2. Assemble according to diagram below



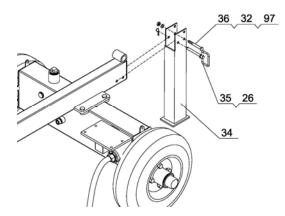
Step 3 – Attach tow bar to Oil Tank

- 1. Attach tow bar to using 4 M12x40 bolts, M12 flat washers and nuts.
- 2. See diagram for reference



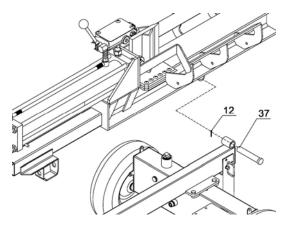
Step 4 – Assemble rear support leg

- 1. Attach rear support leg to tow bar using 1 M10x75 bolt, M10 flat washer and nut.
- 2. Slide in hitch pin (35) and secure with R pin.



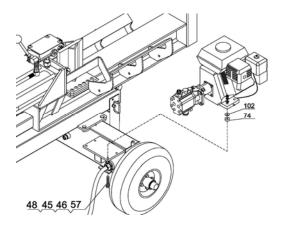
Step 5 – Attach hydraulic cylinder/log cradle

- 1. Carefully remove the sides of the crate before lifting the final piece. Using two or more people, carefully lift the hydraulic cylinder/log splitter piece out of shipping crate and onto the tow bar.
- 2. Slide hinge pin (37) into place. Secure with cotter pin.
- 3. Set into place and secure with spring loaded hitch pin.



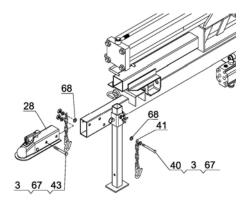
Step 6 – Attach engine

- 1. Attach the engine to the oil tank mounting plate using 4 M8x55 bolts, M8 flat washers, lock washers, and nuts.
- 2. Place 4 polyurethane washers (74) and 4 flat washers (102) between engine and mounting plate.



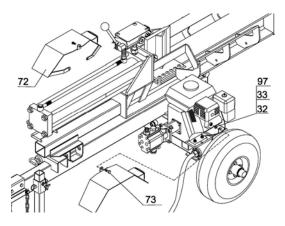
Step 7 – Attach ball coupler and chain

- 1. Attach the coupler to tow bar using M12x80 bolts, M12 flat washers and lock nuts.
- Attach two chains to tow bar using M12x90 bolts, M12 flat washer and lock nuts.



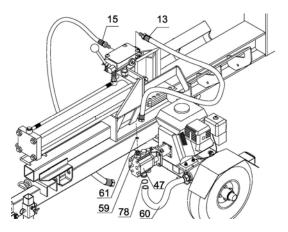
Step 8 – Attach wheel fenders

1. Attach two fenders using M10x25 bolts, M10 lock washers, flat washers and lock nuts.



Step 9 – Attach Hydraulic Hoses

- 1. Thread the outlet connector (59) to the top of the gear pump (47). Use Teflon tape to ensure tight fit.
- 2. Place an O ring (61) onto the exposed threads of the outlet connector. Then attach hose (13) to outlet connector
- 3. Attach hose (15) to the port on the oil tank. Place an O ring on the port and tighten the hose using Teflon tape.
- 4. Attach oil hose (60) to the bottom of the gear pump (47).



Make sure the Hydraulic Hoses do not touch any hot surfaces or cutting areas.

Hoses need to be positioned were they are clear from the engine and cutting wedge. To avoid serious bodily injury always inspect the hoses before operating the log splitter.

Add Engine Oil

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the log splitter as a result of failure to follow these instructions will void your warranty.

- 1. Make sure the log splitter is on a flat, level surface.
- 2. Remove oil fill cap/dipstick to add oil.
- 3. Add 0.63 qt (0.6 L) of oil and replace oil fill cap/dipstick.
- 4. Check engine oil level daily and add as needed.

CAUTION

The engine is equipped with a low-oil-shutoff and the will stop when the oil level in the crankcase falls below the threshold level.

🗘 ΝΟΤΕ

Check oil often during the break-in period. Refer to the Maintenance section for recommended service intervals.

Add Engine Fuel

- 1. Use clean, fresh, regular unleaded fuel with a minimum octane rating of 85.
- 2. DO NOT mix oil with fuel.
- 3. Clean the area around the fuel cap.
- 4. Remove the fuel cap
- Slowly add fuel to the tank. DO NOT overfill. Allow approximately ¹/₄ inch of space for fuel expansion.
- 6. Screw on the fuel cap and wipe away any spilled fuel.

AUTION

Use regular unleaded gasoline with a minimum octane rating of 85.

DO NOT mix oil and gasoline. Fill tank to approximately ¼" below the top of the tank to allow for fuel expansion. DO NOT fill fuel tank indoors. DO NOT fill fuel tank when the engine is running or hot. DO NOT overfill the fuel tank. DO NOT light cigarettes or smoke when filling the fuel tank.

Add Hydraulic Oil

- 1. Make sure the log splitter is on a flat, level surface.
- 2. Remove the oil cap from the oil tank.
- 3. Add 3.4 gallons of hydraulic oil 10W AW32, ASLE H-150, or ISO 32 are all acceptable types of fluid.
- 4. Check the hydraulic oil level.
- 5. Start engine and use the control valve handle to extend and retract wedge several times to remove air from the lines.
- 6. With the wedge retracted, check oil level again. Fill if necessary.

🛓 WARNING

DO NOT remove the hydraulic oil fill cap when the engine is running or hot. Hot oil can escape causing severe burns. Always allow the log splitter to cool completely before removing the hydraulic oil cap.

High fluid pressure and temperatures are created in the hydraulic log splitters. Hydraulic fluid will escape through a pin-size hole opening and can puncture skin and cause severe blood poisoning.

Inspect hydraulic system regularly for possible leaks. Never check for leaks with your hand while the system is pressurized. Seek medical attention immediately if injured by escaping fluid.

Operation

Before Each Use Inspect the Log Splitter

- 1. Check the hydraulic oil level and visually inspect all hoses, attachments and cylinder for leaks, cracks, fraying or other damage.
- 2. DO NOT operate the log splitter if there is any indication of damage or oily residue.
- 3. Inspect the engine and make sure the oil level is correct before operating. If the engine is equipped with a spark arrestor, clean and inspect it regularly (follow spark arrestor maintenance schedule).
- 4. The tires need to be fully inflated and in good repair. Reference the tire sidewall for recommended tire pressure.

DO NOT over inflate tires. Serious injury can result if tires explode.

DO NOT tow the log splitter if the tires are worn or will not hold air.

DO NOT exceed the maximum 45 MPH towing speed.

Towing Log Splitter Safety

- 1. Always check local and state regulations regarding the requirements for towing, licensing and lights.
- 2. Before towing make sure the log splitter is correctly and securely attached to the vehicle and the safety chains attached with enough slack to allow for turning.
- 3. Never exceed the max.travel speed of 45 mph. Towing the log splitter at speeds greater than 45 mph could result in serious injury or death. Always adjust your towing speed according to the terrain and conditions.

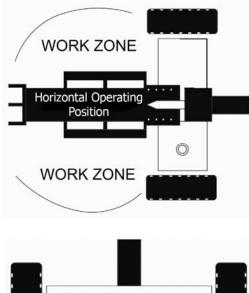
4. Always disconnect the log splitter from the towing vehicle before operating.

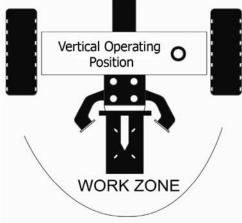
Log Splitter Location

This log splitter must have at least seven feet of clearance from combustible material. Leave at least three feet of clearance on all sides of the log splitter to allow for adequate cooling, maintenance and servicing. DO NOT place the log splitter near vents or intakes where engine exhaust fumes could be drawn into occupied or confined spaces. **Always operate the log splitter outdoors.**

The log splitter needs to be on a dry level surface with good footing. DO NOT work on mud, ice, tall grass, brush or snow.

When operating the log splitter the proper work zone must be maintained.





🔥 WARNING

ALWAYS use the log splitter for its intended use. The log splitter should only be used to split wood logs, length wise with the grain.

NEVER modify, alter or change the log splitter in anyway. Modifications will void the warranty.

NEVER attach a rope, cable or other device to the control lever on the log splitter.

DO NOT modify or change the engine and operating speeds or pressure settings. These changes can cause safety issues.

ONLY operate the log splitter in daylight.

NEVER operate, or let anyone else operate, the log splitter while under the influence of alcohol, drugs, or medication.

NEVER leave the log splitter unattended while the engine is running.

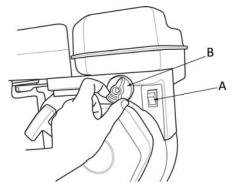
DO NOT change the splitting position with the engine running. Contact with the muffler can cause serious burns.

Always make sure the beam is in the locked position.

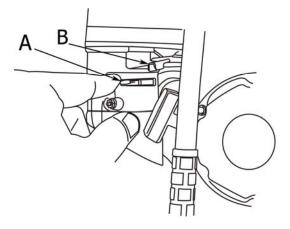
DO NOT let the beam drop as it could crush fingers or cause damage to the log splitter.

Starting the Engine

- 1. Make certain the log splitter is on a flat, level surface.
- 2. Flip engine switch to "ON" position (Item A)
- Rotate the fuel valve to the "ON" position (to the left) (Item B). See image below



4. Move the choke lever (Item A) to the "Choke" position (to the left).



- 5. Pull the starter cord slowly until resistance is felt and then pull rapidly.
- 6. As engine warms up, move the choke lever to "Run" (to the right).
- 7. Move the throttle lever (Item B) to the "Fast" position.

🖓 ΝΟΤΕ

If the engine starts but does not run make certain that the log splitter is on a flat, level surface. The engine is equipped with a low oil sensor that will prevent the engine from running when the oil level falls below a critical threshold.

The hydraulic oil needs to be above 10°F before starting the engine. Cold hydraulic oil can damage the hydraulic pump.

If outdoor air temperature is below 32°F allow the log splitter to warm up by extending and returning the wedge several times before splitting wood.

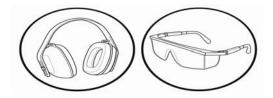
Operation

Stopping the Engine

- 1. Turn the ignition switch to the "Off" position.
- 2. Turn the fuel knob to the "Off" position.

Log Splitter Operation

1. ALWAYS wear ear and eye protection, protective clothing and safety gear.



- 2. Block tires and put both support legs in the DOWN position to prevent unintended movement of the log splitter during operation:
- 3. Set log splitter in either the horizontal or vertical position

🖓 ΝΟΤΕ

HORIZONAL position is used for lighter logs that can easily be loaded onto the beam.

VERTICAL position is used for light logs as well as heavy logs that are difficult to load onto the beam.

Back injury can result from lifting logs onto the log splitter if proper lifting techniques are not used.

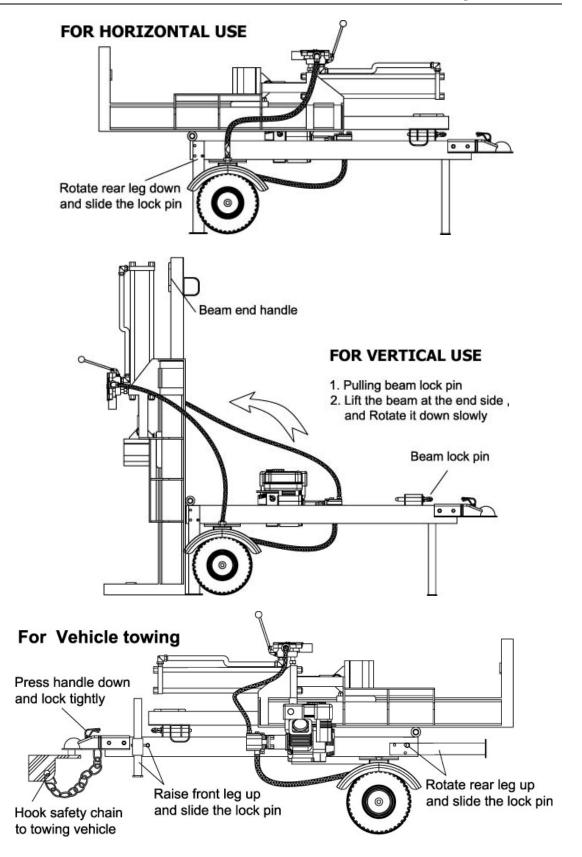
- 4. Load a log onto the beam against the end plate (MAX LOG LENGTH 24").
- 5. Make sure all limbs are clear of crush zones.
- 6. Push the control valve handle forward (towards the end plate) to split the log.
- 7. Push the control valve handle backward to return the wedge to its original position.
- 8. Clear the split wood from the work zone.

😲 ΝΟΤΕ

If a log gets stuck, embedded or will not split completely. Push the control handle in the reverse direction and allow the splitter to strip the log from the wedge.

ALWAYS keep hands clear of the log and wedge while it is retracting.

See following page for diagrams.



Maintenance

The owner/operator is responsible for all periodic maintenance.

Å WARNING

Never operate a damaged or defective log splitter.

Å WARNING

Improper maintenance will void your warranty.

Complete all scheduled maintenance in a timely manner. Correct any issue before operating the log splitter.

🖓 ΝΟΤΕ

For service or parts assistance, contact our help line at 1-877-338-0999.

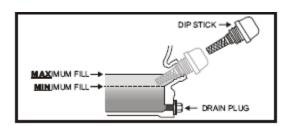
Engine Maintenance

To prevent accidental starting, remove and ground spark plug wire before performing any service.

Oil

Change oil when the engine is warm. Refer to the oil specification to select the proper grade of oil for your operating environment.

- 1. Remove the oil drain plug with a 15 mm socket and extension.
- 2. Allow the oil to drain completely.
- 3. Replace the drain plug.
- 4. Remove oil fill cap/dipstick to add oil.
- 5. Add 0.63 qt (0.6 L) of oil and replace oil fill cap/dipstick.
- 6. Dispose of used oil at an approved waste management facility.



Spark Plugs

- 1. Remove the spark plug cable from the spark plug.
- 2. Inspect the electrode on the plug. It must be clean and not worn to produce the spark required for ignition.
- 3. Make certain the spark plug gap is 0.7 0.8mm (0.028 0.031 in.).
- 4. Refer to the spark plug recommendation chart when replacing the plug.
- 5. Carefully thread the plug into the engine.
- 6. Use the spark plug tool to firmly install the plug.
- 7. Attach the spark plug wire to the plug.

Air Filter

- 1. Remove the snap-on cover holding the air filter to the assembly.
- 2. Remove the foam element.
- 3. Wash in liquid detergent and water. Squeeze thoroughly dry in a clean cloth.
- 4. Saturate in clean engine oil.
- 5. Squeeze in a clean, absorbent cloth to remove all excess oil.
- 6. Place the filter in the assembly.
- 7. Reattach the air filter cover and snap in place.

Cleaning

AUTION

DO NOT use a garden hose to clean the engine or log splitter.

Water can contaminate the fuel system and can enter the engine through the cooling slots and damage the engine.

Clear the debris from the beam, wedge and endplate.

Use a damp cloth to clean exterior surfaces of the engine and log splitter.

Use a soft bristle brush to remove excess dirt and oil.

Use an air compressor (25 PSI) to clear dirt and small debris.

Wipe all metal parts with an oily rag to help prevent rust and corrosion.

Maintenance Schedule

Follow the service intervals indicated in the schedule below. Service your log splitter more frequently when operating in adverse conditions. Contact our help line at 1-877-338-0999 to locate the nearest Champion Power Equipment authorized service dealer for your log splitter or engine maintenance needs.

Every 8 hours or daily
Check oil level
Clean around air intake and muffler
First 5 Hours
Change oil
Every 50 hours or every season
Clean air filter
Change oil if operating in hot environments
Every 100 hours or every season
Change oil
Clean/Adjust spark plug
Check/Adjust valve clearance *
Clean spark arrester
Clean fuel tank and filter *
Every 3 years
Replace fuel line

* To be performed by knowledgeable, experienced owners or Champion Power Equipment authorized service dealers

Log Splitter Maintenance

Make certain that the log splitter is kept clean and stored properly. Only operate the unit on a flat, level surface in a clean, dry operating environment. DO NOT expose the unit to extreme conditions, excessive dust, dirt, moisture or corrosive vapors.

Inspect all air vents and cooling slots to ensure that they are clean and unobstructed.

Clean Spark arrester every 100 hours

Check and tighten all bolts and nuts before operating the log splitter.

Storage

Log Splitter Storage

Refer to the Maintenance section for proper cleaning instructions.

Log Splitter Storage.

- 1. The log splitter needs to be cool for at least 5 minutes before storing.
- 2. Clean the log splitter before storage according to the Maintenance section.
- 3. Retract the wedge to protect the rod from corrosion.
- 4. Wipe the beam and wedge with an oily rag to prevent rust and corrosion.

Engine stored for less than 30 days.

- 1. Allow the engine to cool completely before storage.
- 2. Clean engine according to the Maintenance section.
- 3. To extend the fuel storage life add fuel stabilizer.
- 4. Turn the fuel valve to the off position.

Engines stored for over 30 days.

- 1. The engine needs to cool completely before storage.
- 2. Clean engine according to the Maintenance section.
- 3. Drain all fuel completely from the fuel line and carburetor to prevent gum from forming.
- 4. Add a fuel stabilizer into the fuel tank.
- 5. Change the oil.
- 6. The fuel valve needs to be in the off position.
- Remove the spark plug and pour about ½ ounce of oil into the cylinder. Crank the engine slowly to distribute the oil and lubricate the cylinder.
- 8. Reattach the spark plug.

Never store the log splitter inside next to appliances where there is a source of heat or open flame, spark or pilot light because they can ignite gasoline vapors.

DO NOT store a log splitter near fertilizer or any corrosive material.

Even with an empty gas tank, gasoline vapors could ignite.

Specifications

Log Splitter Specifications

Ram Force	22 Ton
Cycle Time	18 seconds
Hydraulic Tank Capacit	y 3.4 gal (12.8 L)
Max Log Length	24 inches (58 cm)
Max Log Weight	100 lb. (45 kg)
Coupler Ball Size	2 inches (5 cm)
Tire Size	15 inches (38 cm)
Max towing speed	45 MPH
Engine 1	96 cc, OHV, 4 stroke
Cylinder size 4" x	23" (10 cm x 58 cm)
Cylinder rod size	1.57 in. (3.9 cm)
Hydraulic Fluid Type 1	OW AW32, ASLE H-
150, ISO 32	
Gear Pump	2-stage
Max pressure	3500 psi
Max flow capacity	8 GPM
i v	Detent (auto-return)

Overall dimensions

456.4 lbs. (207 kg)
45 inches (114.3 cm)
40 inches (101.6 cm)
86 inches (218.4 cm)

Hydraulic Oil

Oil capacity is 3.4 gallons (12.8 L). Use types 10W AW32, ASLE H-150, and ISO32

Engine Specifications

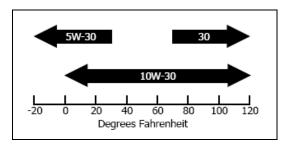
Engine	196 cc OHV CPE
PTO Rotation	Counterclockwise
Ignition Mode	TCI (transistorized)
Displacement	196 сс
Torque (max)	8.7 ft. lbs. at 2800 RPM
Compression	8.5:1
Horizontal Shaft	³ ⁄ ₄ " x 2 7/16"
	1.91 cm x 6.17 cm
End Hole	Tapped 5/16"
	24 UNF
Fuel Capacity	0.93 gallons (3.5 L)
Weight	37.5 lbs. (17 kg)
Height	13.35 inches (33.9 cm)
Width	12.14 inches (30.8 cm)
Length	14.25 inches (36.2 cm)
-	

Fuel

Fuel capacity is 0.93 US gallons (3.5L). Use regular unleaded gasoline with a minimum octane rating of 85.

Engine Oil

Oil capacity is 0.63 qt (0.6 L).



Spark Plugs

Your engine comes equipped with a $3\!\!\!/4$ " long reach plug (19mm).

Intermittent use (less than 1 hour/month) or colder temperatures (below 60°F): NGK B6ES or equivalent

Moderate use (less than 3 hours/month) or seasonal temperatures (50-80°F): NGK B7ES or equivalent

Extreme use (continuous) or hot climates (80-100°F):

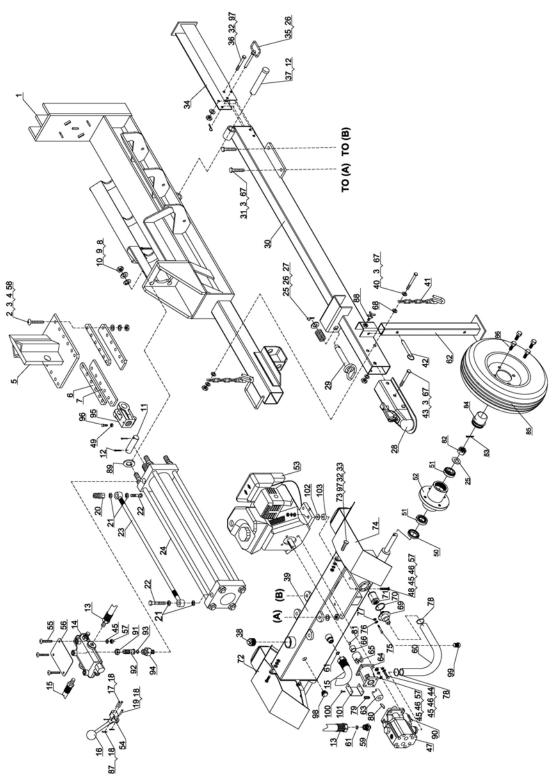
NGK B8ES or equivalent

Make certain the spark plug gap is 0.7 - 0.8mm (0.028 - 0.031 in.).

Valve Clearance

Intake 0.10-0.12mm (0.004 – 0.005 in.) Exhaust 0.10-0.12mm (0.004 – 0.005 in.)

Parts Diagram



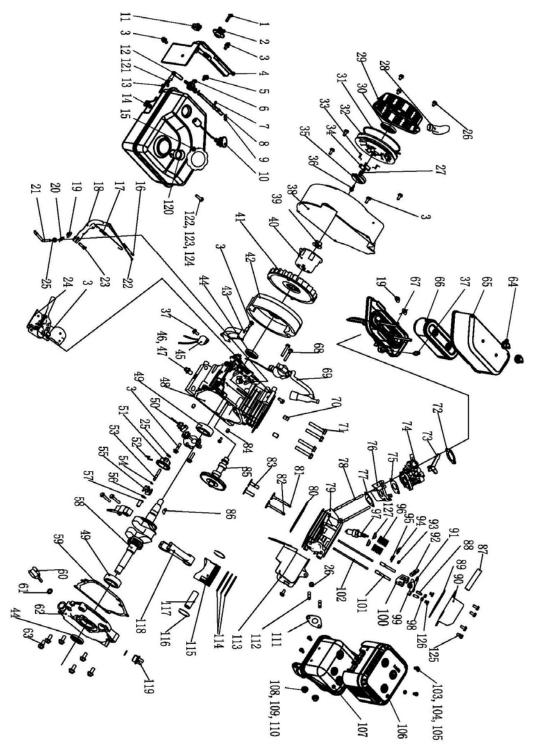
Parts List

Item	Part Number	Description	Qty
1	92201-001	Beam	1
2	90037-002	Bolt M12x55	12
3	90037-003	Flat Washer Ø12	20
4	90037-004	Nut M12	12
5	90037-005	Wedge Slide	1
6	90037-006	Spacer	2
7	90037-007	Plate	2
8	90037-008	Lock Washer Ø18	4
9	90037-009	Flat Washer Ø18	4
10	90037-010	Nut M18	4
11	90037-011	Wedge Pin	1
12	90037-012	Split Pin Ø4x40	3
13	92201-013	Hydraulic Hose (Valve-Pump)	1
14	90037-014	Control Valve	1
15	92201-015	Hydraulic Hose (Valve-Oil Tank)	1
16	90037-016	Valve Handle	1
17	90037-017	Pin Ø5x25	1
18	90037-018	Cotter Pin Ø2×10	3
19	90037-019	Pin 5x16	1
20	90037-020	Valve Joiner	1
20	90037-021	Combination Washer Ø14	4
22	90037-022	Bolt Connector	2
22	92201-023	Hydraulic Hose (Valve-Cylinder)	1
23		, , ,	1
24	92201-024	Cylinder Flat Washer Ø20	3
	90037-025		
26 27	90037-026	R Pin Ø3x55	2
	90037-027	Spring	
28 29	90037-028	2" Coupler	1
	90037-029	Hitch Pin	
30	92201-030	Tow Bar	1
31	90037-031	Bolt M12x40	4
32	90037-032	Lock Nut M10	1
33	90037-033	Lock Washer Ø10	6
34	90037-034	Rear Support Leg	1
35	90037-035	Hitch Pin	1
36	90037-036	Bolt M10x75	1
37	90037-037	Hinge Pin	1
38	92201-038	Screw ZG1"	1
39	92201-039	Oil Tank	1
40	90037-040	Bolt M12x90	1
41	90037-041	Safety Chain with Hook	2
42	90037-042	Pin	1
43	90037-043	Bolt M12x80	2
44	90037-044	Bolt 5/16"-24x1"L	4
45	90037-045	Flat Washer Ø8	15
46	90037-046	Lock Washer Ø8	12
47	90037-047	Gear Pump	1
48	90037-048	Bolt M8x55	4
49	90037-049	Nut M8	1
50	92201-050	Cased Seal	2
51	92201-051	Tapered Bearing	4
52	92201-052	Flange	2

Specifications

Item	Part Number	Description	Qty
53	92201-053	Engine	1
54	90037-054	Valve Handle Connector	1
55	90037-055	Bolt M8x45	3
56	90037-056	Plate	1
57	90037-057	Lock Nut M8	11
58	90037-058	Lock Washer Ø12	12
59	90037-059	Outlet Connector of Pump	1
60	90037-060	Oil Pipe	1
61	90037-061	O ring Ø16x2.4	2
62	90037-062	Front Support Leg	1
63	90037-063	Gear Pump Connector	1
64	90037-064	Gear Pump Stand	1
65	90037-065	Engine Connector	1
66	90037-066	Engine Bushing	1
67	90037-067	Lock Nut M12	7
68	90037-068	Big Flat Washer Ø12	2
69	90037-069	Filter Fix Plate	1
70	90037-070	Rubber Washer	1
71	90037-071	Filter	1
72	92201-072	Left Fender	2
73	92201-073	Big Flat Washer Ø10	6
74	92201-074	Right Fender	4
75	90037-075	Bolt M6x20	6
76	90037-076	Lock Washer Ø6	6
77	90037-077	Flat Washer Ø6	6
78	90037-078	Clamp	2
79	90037-079	Screw M6x10	1
80	90037-080	Semicircular Key	1
81	90037-081	Flat Key	1
82	92201-082	Slotted Nut M20x1.5	2
83	92201-083	Cotter Pin Ø4x30	2
84	92201-084	Axle Cap	2
85	92201-085	Wheel	2
86	92201-086	Hex Bolt M12x25	8
87	90037-104	Pin 5x22	1
88	92201-088	Handwheel	1
89	90037-089	Adjustable Washer	1
90	90037-090	Bolt M8x30	4
90 91	90037-091	Nut	1
92	90037-092	Valve Joiner	1
93	90037-093	O Ring Ø20x2.4	1
94	90037-094	Front Cover Connector	1
95	90037-095	Piston-Rod Connector	1
96	90037-095	Bolt M8x20	1
90	90037-098	Flat Washer Ø10	7
97	90037-097	Oil Scale	1
98 99			1
	90037-107	Oil Plug	
100	90037-108	Tapping Screw	4
101	92201-101	Connector Cover	1
102	90037-102	Big Flat Washer	4

Engine Parts Diagram



Engine Parts List

Item	Part Number	Description	Qty
1	GB5781-B4-12	Bolt M4×12	1
2	ST168F-1070003-G	Fuel Valve Knob	1
3	GB5789-FB6-12	Flange Bolt M6×12	11
4	ST168F-1070002-G	Fuel Tank Shroud	1
5	GB5789-FB5-12	Flange Bolt M5×12	1
6	ST168F-1070200-G	Fuel Valve	1
7	ST168F-1070008-G	Tube Clip	1
8	ST168F-1070004-G	Tube, I	1
9	ST188FD-1070006A	Clip	3
10	ST168F-1071000-CARB	Fuel Meter Assembly	1
11	ST168F-1121100-C	Switch	1
12	ST168F-1070005-G	Tube, II	1
13	ST152FD-1070200	Fuel Filter	1
14	ST168F-1070100-G	Fuel Tank	1
15	ST160F-1070100H	Fuel Tank Cap	1
16	ST168F-1110005	Throttle Return Spring	1
17	ST168F-1110007	Governor Spring	1
18	ST160F-1110003	Governor Arm	1
19	GB41-N-6	Nut M6	3
20	ST160F-1110008	Lock Pin	1
21	ST160F-1110001	Governor Arm Shaft	1
22	ST168F-1110006	Governor Rod	1
23	ST160F-1110004	Governor Arm Bolt	1
24	ST168F-1111000	Control Assembly	1
25	ST160F-1110108	Governor Washer	2
26	GB5789-FB6-8	Flange Bolt M6×8	5
27	ST188F-1060004	Ratchet Guide Spring	1
28	ST160F-1061200	Recoil Starter Knob	1
29	ST160F-1061100-Q	Recoil Starter Cover	1
30	ST160F-1061005	Recoil Starter Spring	1
31	ST160F-1061009	Recoil Starter Rope	1
32	ST160F-1061001-A	Recoil Starter Reel	1
33	ST188F-1060006	Return Spring	2
34	ST188F-1060005	Starter Ratchet	2
35	ST188F-1060003	Ratchet Guide	1
36	ST188F-1060002	Setting Screw	1
37	GB5789-FB6-20	Flange Bolt M6×20	4
38	ST168F-1080100-G	Fan Cover	1
39	ST160F-1050010	Nut M14	1
40	ST160F-1060001	Start Hub	1
41	ST168F-1080001	Cooling Fan	1
42	ST168F-1120100	Flywheel	1
43	ST168F-1080200	Side Place	1
44	ST168F-1030100	Oil Seal	2
45	ST160F-1129000-G	Diode Comp	1
46	ST160F-1030003	Drain Plug Bolt	2
47	ST160F-1030004	Drain Bolt Washer	2
48	ST168F-2-1030012-G	Crankcase	1
49	GB276-BB-6205-UU	Radial Ball Bearing 6205 Unsealed	2
50	ST160F-1127000-A	Oil Level Switch	1
51	ST160F-1110101	Governor Weight Holder	1
52	ST160F-1110102	Governor Weight Pin	2
53	ST160F-1110104	Governor Shaft	1
54	ST160F-1110103	Governor Holder Clip	1
55	ST160F-1110107	Governor Weight	2
56	ST160F-1110106	Governor Shaft Washer	1
57	ST160F-1110105	Governor Cover	1

Specifications

ltore	Dort Number	Description	0.4.1
Item	Part Number	Description	Oty 1
58 59	ST168F-2-1050001-Q	Threaded Crankshaft	1
-	ST168F-1030008-G	Case Cover Packing	1
60 61	ST160F-1030001-B ST160F-1030002	Oil Filler Cap Oil Filler Cap Packing	2
-		Crankcase Cover	
62 63	ST168F-1030007-5/16-G		1
	GB5789-FB8-32	Flange Bolt M8×32	6
64	ST168F-1090100	Air Cleaner Cover Nut	2
65	ST168F-1090001-G	Air Cleaner Cover	1
66	ST168F-1090200-C	Air Cleaner Element	1
67	ST168F-1090500-G	Air Cleaner Elbow	1
68	GB5789-FB6-25	Flange Bolt M6×25	2
69	ST160F-1123000	Ignition Coil	1
70	152FMD-1001007	Dowel Pin 10×16	2
71	GB5789-FB8-55	Flange Bolt M8×55	4
72	ST160F-1130004	Carburetor Washer	1
73	ST160F-1130100	Choke Lever	1
74	ST168F-2-1130000-G	Carburetor assembly	1
75	ST160F-1130003	Carburetor Packing	1
76	ST168F-1130001	Carburetor Insulator	1
77	ST160F-1130002	Insulator Packing	1
78	ST160F-1010001	Stud Bolt M6×113	2
79	ST168F-2-1010100-G	Cylinder Head	1
80	ST168F-2-1030009-G	Cylinder Head Gasket	1
81	ST168F-1040002	Intake Valve	1
82	ST168F-1040006	Exhaust Valve	1
83	ST168F-2-1040013	Valve lifter	2
84	ST168F-1030015-G	Dowel Pin 9×14	2
85	ST168F-2-1041000	Camshaft Comp	1
86	GB1099-79	Key 4×7.5×19	1
87	ST160F-1020001	Breather Tube	1
88	ST168F-1040024	Tappet Adjusting Bolt	2
89	ST160F-1020002-A	Head Over Packing	1
90	ST168F-1020100-C	Cylinder Head Cover	1
91	ST168F-1040022	Intake Rocker	1
92	ST168F-1040021	Rocker Axis	1
93	ST160F-1040008	Valve Rotator	1
94	ST160F-1040001	Intake Valve Spring Retainer	1
95	ST160F-1040007	Exhaust Valve Spring Retainer	1
96	ST160F-1040003	Valve Spring	2
97	ST160F-1124000	Spark Plug	1
98	ST168F-1040026	Lock Nut	2
99	ST168F-1040023	Exhaust Rocker	1
100	ST168F-1040026	Rocker Arm Block	1
101	ST168F-1040027	Pivot Bolt	2
102	ST168F-1040005	Push Rod	2
103	GB1667-S5-8	Screw M5×8	4
104	GB90-W-5	Washer ø5	4
105	GB93-LW-5	Lock Washer ø5	4
105	ST168F-1101100-G	Muffler Protector	1
100	ST168F-1101200-G	Muffler	1
108	GB41-N-8	Nut M8	2
100	GB90-W-8	Washer ø8	2
110	GB93-LW-8	Lock Washer ø8	2
111	ST168F-1100001-G	Muffler Packing	1
112	ST160F-1010002	Exhaust Bolt	2
112	ST168F-1080002-G	Shroud	1
113	ST168F-1050007	First Ring Set	1
114	ST168F-1050006	Second Ring Set	1
114	ST168F-1050200	Oil Ring Set	1
115	ST168F-2-1050005	Piston	1
115	511001-2-1030003	1131011	

Specifications

Item	Part Number	Description	Qty
116	ST168F-1050004	Piston Pin Clip	2
117	ST168F-1050003	Piston Pin	1
118	ST168F-1050100	Connecting Rod Comp	1
119	ST160F-1030005-B	Oil Filler Cap	1
120	ST160F-1070006	Fuel Filter	1
121	ST1P68F-1070006-F	Clip	1
122	GB90-W-6	Washer ø6	6
123	GB93-LW-6	Lock Washer ø6	4
124	GB5789-FB6-35	Flange Bolt M6×35	1
125	GB5789-FB6-15	Flange Bolt M6×15	4
126	GB41-N-6	Nut M6	2
127	ST168F-1040014-A	Oil Seal	2

Troubleshooting

Problem	Cause	Solution
Engine will not start	No fuel	Add fuel
	Faulty spark plug	Replace spark plug
	Unit loaded during start up	Remove load from unit
Engine will not start; Engine starts but runs roughly	Low oil level	Fill crankcase to the proper level Place generator on a flat, level surface
	Choke in the wrong position.	Adjust choke.
	Spark plug wire loose	Attach wire to spark plug
Engine shuts down during operation	Out of fuel	Fill fuel tank
	Low oil level	Fill crankcase to the proper level. Place generator on a flat, level surface
Engine cannot supply enough power or overheating	Insufficient ventilation	Check for air restriction. Move to a well ventilated area
Engine gallops	Engine governor defective	Contact the help line

Warranty

CHAMPION POWER EQUIPMENT 1 YEAR LIMITED WARRANTY

Effective September 1, 2006. Replaces all undated warranties and all warranties dated before September 1, 2006.

Warranty Qualifications

Champion Power Equipment (CPE) will register this warranty upon receipt of your Warranty Registration Card and a copy of your sales receipt from one of CPE's retail locations as proof of purchase.

Please submit your warranty registration and your proof of purchase within ten (10) days of the date of purchase.

Repair/Replacement Warranty

CPE warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of one (1) year from the original date of purchase (90 days for commercial & industrial use). Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

Do not return the unit to the place of purchase

Contact CPE's Technical Service and CPE will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, CPE will, at its option, authorize evaluation, repair or replacement of the defective part or component at a CPE Service Center. CPE will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authorization, or at an unauthorized repair facility, will not be covered by this warranty.

Warranty Exclusions

This warranty does not cover the following repairs and equipment:

Normal Wear

Log Splitter needs periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if this log splitter is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond its limits, modified, and installed improperly. Normal maintenance such as spark plugs, air filters, adjustments, fuel system cleaning and obstruction due to buildup is not covered by this warranty.

Other Exclusions

This warranty excludes:

Cosmetic defects such as paint, decals, etc. Wear items such as filter elements, o-rings, etc. Accessory parts such as starting batteries, and storage covers.

Failures due to acts of God and other force majeure events beyond the manufacturer's control.

Problems cause by parts that are not original Champion Power Equipment parts.

Limits of Implied Warranty and Consequential Damage

Champion Power Equipment disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this log splitter. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

Contact Information

Address

Champion Power Equipment, Inc. Customer Service 10006 Santa Fe Springs Rd. Santa Fe Springs, CA 90670

Customer Service

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT) Toll Free: 1-877-338-0999 Fax no.: 1-562-236-9429

Technical Service

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT) Toll Free: 1-877-338-0999 tech@championpowerequipment.com

Notes