

CHAMPION

GLOBAL POWER EQUIPMENT™

71000i

Rev 71000i-20100401



10006 Santa Fe Springs Road
Santa Fe Springs, CA 90670 USA
Made in China

Owner's Manual and Operating Instructions



1000W Max Power/900W Rated Power

PORTABLE GENERATOR

Table of Contents

Introduction	1	Storage	15
Portable Power Generator	1	Specifications	16
Accessories.....	1	Engine Specifications.....	16
This Booklet.....	1	Generator Specifications.....	16
Manual Conventions	2	Fuel.....	16
Safety Rules	3	Oil.....	16
Controls and Features.....	5	Spark Plugs	16
Generator.....	5	Valve Clearance.....	16
Power Panel.....	6	Parts Diagram	17
Parts Included	7	Parts List	18
Assembly	8	Wiring Diagram	20
Remove the Generator from the Shipping		Troubleshooting	21
Carton	8	Warranty	22
Add Engine Oil	8	Warranty Qualifications	22
Add Fuel.....	9	Repair/Replacement Warranty	22
Grounding.....	9	Do not return the unit to the place of	
Operation	10	purchase	22
Generator Location.....	10	Warranty Exclusions.....	22
Starting the Engine.....	10	Normal Wear	22
Smart Throttle	10	Installation, Use and Maintenance	22
Connecting Electrical Loads.....	10	Other Exclusions	22
Stopping the Engine	10	Limits of Implied Warranty and	
Do Not Overload Generator	11	Consequential Damage	22
Capacity.....	11	Contact Information	22
Power Management	11	Address.....	22
Wattage Reference Chart.....	12	Customer Service	22
Maintenance	13	Technical Service.....	22
Engine Maintenance.....	13	Notes	23
Oil.....	13		
Spark Plugs	13		
Air Filter.....	14		
Cleaning	14		
Adjustments	14		
Maintenance Schedule.....	14		
Generator Maintenance.....	14		

Introduction

Congratulations on your purchase of a Champion Power Equipment inverter generator. CPE designs and builds generators to strict specifications. With proper use and maintenance, this generator will bring years of satisfying service.

This Owner's Manual contains important safety instructions and information. **SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.**

Portable Power Generator

This unit is a gasoline engine driven, alternating current (AC) generator. It is designed to supply electrical power for lighting, appliances, tools and similar equipment.

Record the model and serial numbers as well as date and place of purchase for future reference. Have this information available when ordering parts and when making technical or warranty inquiries. Model 71000i includes IG1000 and accessories.

Accessories

Champion Power Equipment manufactures and sells accessories designed to help you get the most from your purchase. To find out more about our covers, power cables and storm kits, please visit our web site at

www.championpowerequipment.com

This Booklet

Every effort has been made to ensure the accuracy and completeness of the information in this manual. We reserve the right to change, alter and/or improve the product and this document at any time without prior notice.

Champion Power Equipment Support
1-877-338-0999
Model Number
71000i
Serial Number
Date of Purchase
Purchase Location

Manual Conventions

Manual Conventions

This manual uses the following symbols to help differentiate between different kinds of information. The safety symbol is used with a key word to alert you to potential hazards in operating and owning power equipment.

Follow all safety messages to avoid or reduce the risk of serious injury or death.

DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, *will* result in death or serious injury.

WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, *could* result in death or serious injury.

CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, *may* result in minor or moderate injury.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, *may* result in property damage.

NOTE

If you have questions regarding your generator, we can help. Please call our help line at 1-877-338-0999.

Safety Rules

WARNING

Read this manual thoroughly before operating your generator. Failure to follow instructions could result in serious injury or death.

WARNING

The engine exhaust from this product contains chemicals known to the state of California to cause cancer, birth defects, or other reproductive harm.

DANGER

Generator exhaust contains carbon monoxide, a colorless, odorless, poison gas. Breathing carbon monoxide will cause nausea, dizziness, fainting or death. If you start to feel dizzy or weak, get to fresh air immediately.

Operate generator outdoors only in a well ventilated area
DO NOT operate the generator inside any building, including garages, basements, crawlspaces and sheds, enclosure or compartment, including the generator compartment of a recreational vehicle.
DO NOT allow exhaust fumes to enter a confined area through windows, doors, vents or other openings.

DANGER CARBON MONOXIDE, using a generator indoors **CAN KILL YOU IN MINUTES**.

DANGER

Rotating parts can entangle hands, feet, hair, clothing and/or accessories.

Traumatic amputation or severe laceration can result.

Keep hands and feet away from rotating parts.
Tie up long hair and remove jewelry.
Operate equipment with guards in place.
DO NOT wear loose-fitting clothing, dangling drawstrings or items that could become caught.

DANGER

Generator produces powerful voltage.

DO NOT touch bare wires or receptacles.
DO NOT use electrical cords that are worn, damaged or frayed.
DO NOT operate generator in wet weather.
DO NOT allow children or unqualified persons to operate or service the generator
Use a ground fault circuit interrupter (GFCI) in damp areas and areas containing conductive material such as metal decking.
Use approved transfer equipment to isolate generator from your electric utility and Notify your utility company before connecting your generator to your power system.

WARNING

Sparks can result in fire or electrical shock.

When servicing the generator:

Disconnect the spark plug wire and place it where it cannot contact the plug.
DO NOT check for spark with the plug removed.
Use only approved spark plug testers.

WARNING

Running engines produce heat.
Severe burns can occur on contact.
Combustible material can catch fire on contact.

DO NOT touch hot surfaces.
Avoid contact with hot exhaust gases.
Allow equipment to cool before touching.
Maintain at least three feet of clearance on all sides to ensure adequate cooling.
Maintain at least five feet of clearance from combustible materials.

Safety Rules

DANGER

Fuel and fuel vapors are highly flammable and extremely explosive.

Fire or explosion can cause severe burns or death.

Unintentional startup can result in entanglement, traumatic amputation or laceration.

When adding or removing fuel

Turn the generator off and let it cool for at least two minutes before removing the fuel cap. Loosen the cap slowly to relieve pressure in the tank.

Only fill or drain fuel outdoors in a well-ventilated area.

DO NOT overfill the fuel tank.

Always keep fuel away from sparks, open flames, pilot lights, heat and other sources of ignition.

DO NOT light or smoke cigarettes.

When starting the generator

DO NOT attempt to start a damaged generator. Make certain that the gas cap, air filter, spark plug, fuel lines and exhaust system are properly in place.

Allow spilled fuel to evaporate fully before attempting to start the engine.

Make certain that the generator is resting firmly on level ground.

When operating the generator:

DO NOT move or tip the generator during operation.

DO NOT tip the generator or allow fuel or oil to spill.

When transporting or servicing the generator:

Make certain that the fuel shutoff valve is in the off position and the fuel tank is empty.

Disconnect the spark plug wire.

When storing the generator:

Store away from sparks, open flames, pilot lights, heat and other sources of ignition.

WARNING

Rapid retraction of the starter cord will pull hand and arm towards the engine faster than you can let go.

Unintentional startup can result in entanglement, traumatic amputation or laceration.

Broken bones, fractures, bruises or sprains could result.

When starting engine, pull the starter cord slowly until resistance is felt and then pull rapidly to avoid kickback.

DO NOT start or stop the engine with electrical devices plugged in.

CAUTION

Exceeding the generator's running capacity can damage the generator and/or electrical devices connected to it

DO NOT overload the generator.

Start the generator and allow the engine to stabilize before connecting electrical loads.

Connect electrical equipment in the off position, and then turn them on for operation.

Turn electrical equipment off and disconnect before stopping the generator.

DO NOT tamper with the governed speed.

DO NOT modify the generator in any way.

CAUTION

Improper treatment or use of the generator can damage it, shorten its life and void your warranty.

Use the generator only for intended uses.

Operate only on level surfaces.

DO NOT expose generator to excessive moisture, dust, or dirt.

DO NOT allow any material to block the cooling slots.

If connected devices overheat, turn them off and disconnect them from the generator.

DO NOT use the generator if:

Electrical output is lost

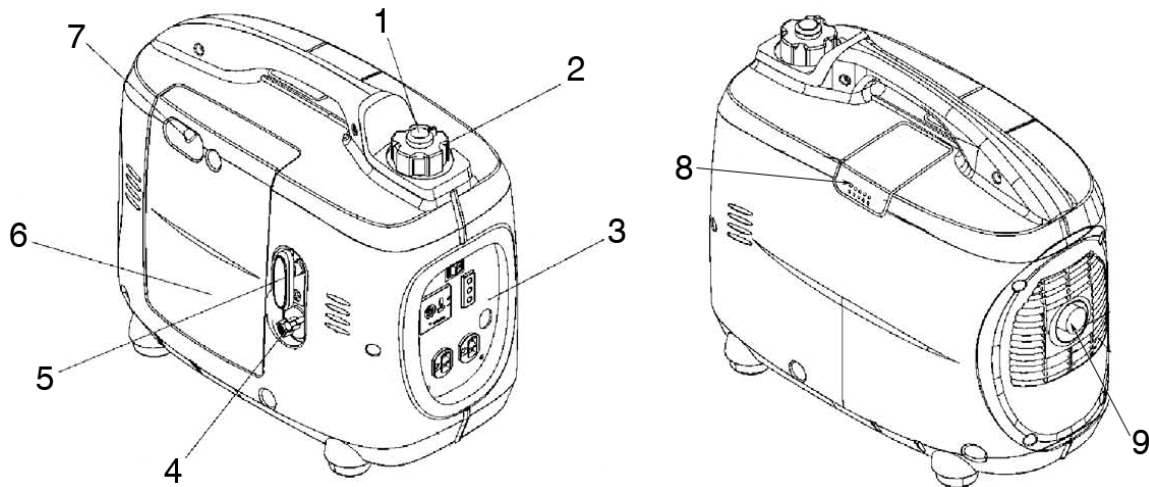
Equipment sparks, smokes or emits flames

Equipment vibrates excessively

Controls and Features

Read this owner's manual before operating your generator. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.

Generator



(1) Fuel Lever Vent – Turn this valve to the “On” position to supply air to the tank.

(2) Fuel Cap – Remove to add fuel

(3) Power Panel – See “Power Panel”

(4) Engine Switch/Fuel Valve

(5) Recoil Starter – Used to start the engine

(6) Maintenance Cover – Oil filler access

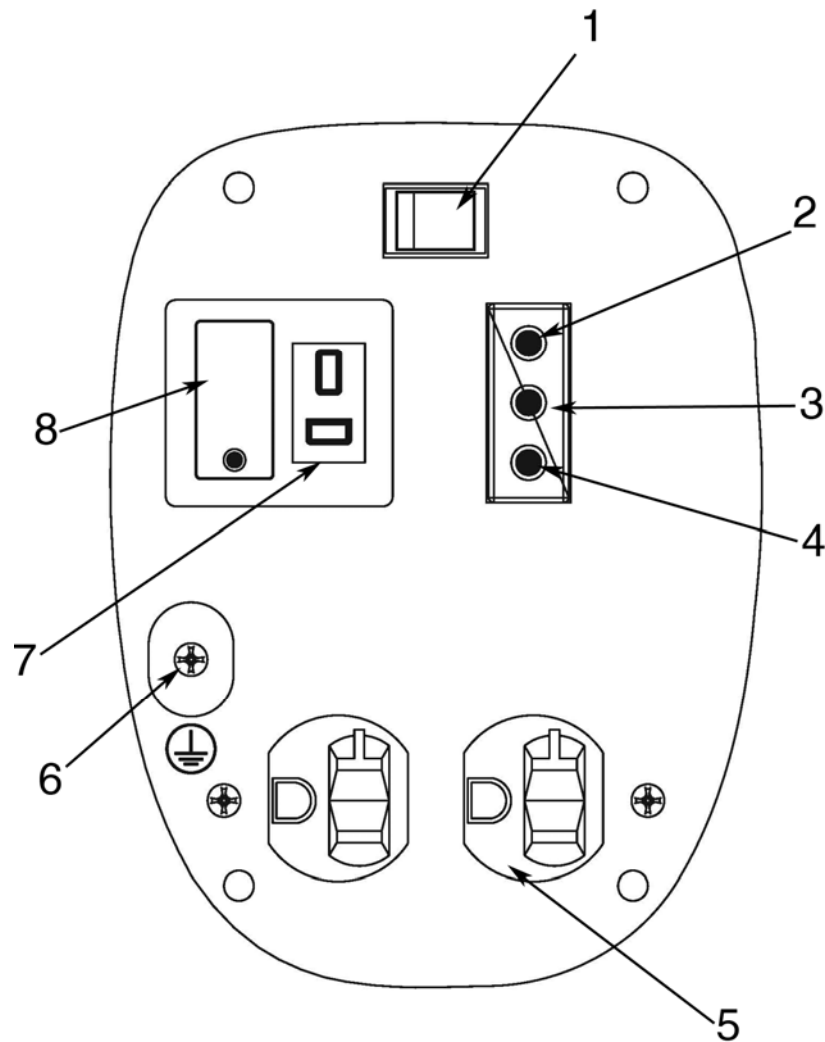
(7) Choke Lever – Used when starting the engine

(8) Spark plug access cover

(9) Muffler outlet

Controls and Features

Power Panel



(1) Smart Throttle Switch

(2) Output Indicator Light (green) – Remains ON during normal operating conditions. Shuts OFF when generator is overloaded.

(3) Overload Indicator Light (red) – This light turns ON when the generator is overloaded and will cut power to the receptacles.

(4) Low Oil Indicator Light (red) – Check oil level when this light turns on. Engine will not run when indicator is lit.

(5) 120V 20A Duplex – Use this duplex to operate 120 Volt AC, single phase, 60 Hz loads requiring up to 7.5 A Or 900 Watts of power.

(6) Ground Terminal – Consult an electrician for local grounding regulations.

(7) DC Receptacle – 12V – 5A

(8) DC Circuit Fuse

Parts Included

Your 71000i Gasoline Powered Inverter Generator ships with the following parts:



Spark Plug Socket Assembly 1 set



Oil Container 1 piece



DC Accessory Cord 1 piece

Assembly

Assembly


This unit ships from our factory without oil. It must be properly serviced with fuel and oil before operation.

If you have any questions regarding the assembly of your generator, call our help line at 1-877-338-0999. Please have your serial number and model number available.

Remove the Generator from the Shipping Carton

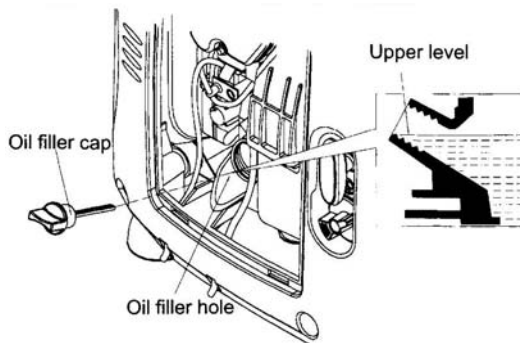
1. Set the shipping carton on a solid, flat surface.
2. Remove everything from the carton except the generator.
3. Using the handle of the unit, carefully remove the generator from the box.

Add Engine Oil

 **CAUTION**

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the generator as a result of failure to follow these instructions will void your warranty.

1. Place the generator on a flat, level surface.
2. Loosen the cover screw and remove the maintenance cover.
3. Remove oil fill cap/dipstick to add oil.



4. Add 0.26 qt (0.25 L) of oil and replace oil fill cap/dipstick. See “Specifications” page in the manual for oil recommendations based on operating conditions.
5. Check engine oil level daily and add as needed.

CAUTION

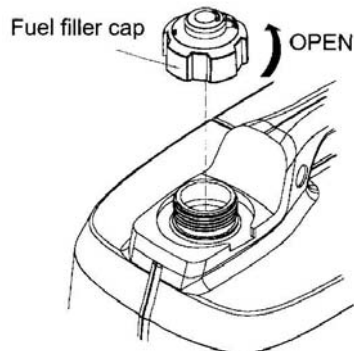
The engine is equipped with a low-oil-shutoff and will stop when the oil level in the crankcase falls below the threshold level.

NOTE

Check oil often. Refer to the Maintenance section for recommended service intervals.

Add Fuel

1. Use clean, fresh, regular unleaded fuel with a minimum octane rating of 85.
2. DO NOT mix oil with fuel.
3. Clean the area around the fuel cap.
4. Remove the fuel cap
5. Slowly add fuel to the tank. DO NOT overfill. Fill to the red level, visible on the fuel filter.
6. Screw on the fuel cap and wipe away any spilled fuel.



CAUTION

Use regular unleaded gasoline with a minimum octane rating of 85.

Do not mix oil and gasoline.
Fill the tank to the red level, visible on the fuel filter.
DO NOT fill fuel tank indoors.
DO NOT fill fuel tank when the engine is running or hot.
DO NOT overfill the fuel tank.
DO NOT light cigarettes or smoke when filling the fuel tank.

Grounding

Your generator must be properly connected to an appropriate ground to help prevent electric shock.

WARNING

Failure to properly ground the generator can result in electric shock.

A ground terminal connected to the frame of the generator has been provided on the power panel. For remote grounding, connect a length of heavy gauge (12 AWG minimum) copper wire between the generator ground terminal and a copper rod driven into the ground. We strongly recommend that you consult with a qualified electrician to ensure compliance with local electrical codes.

Operation

Generator Location

Please consult your local authority. In some areas, generators must be registered with the local utility.

Generators used at construction sites may be subject to additional rules and regulations. This generator must have at least five feet of clearance from combustible material. Leave at least three feet of clearance on all sides of the generator to allow for adequate cooling, maintenance and servicing.

Place the generator in a well-ventilated area. DO NOT place the generator near vents or intakes where exhaust fumes could be drawn into occupied or confined spaces. Carefully consider wind and air currents when positioning generator.

Starting the Engine

1. Make certain the generator is on a flat, level surface.
2. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in or turned on.
3. Turn the fuel cap vent lever to the “On” position.
4. Turn the engine switch/fuel valve to the “On” position.
5. Move the choke lever to the “Start” position.
6. Pull the starter cord slowly until resistance is felt and then pull rapidly
7. As engine warms up, move the choke lever to “Run”.

NOTE

If the engine starts but does not run, make certain that the generator is on a flat, level surface. The engine is equipped with a low oil sensor that will prevent the engine from running when the oil level falls below a critical threshold.

Smart Throttle

The Smart Throttle switch can be activated in order to minimize fuel consumption and noise while operating the unit during times of **reduced electrical output**, allowing the engine speed to idle during periods of non-use. The engine speed returns to normal when an electrical load is connected. When smart throttle is de-activated, engine runs at high speed.

Connecting Electrical Loads

1. Let the engine stabilize and warm up for a few minutes after starting
2. Plug in and turn on the desired 120 Volt AC single phase, 60 Hz electrical loads. DO NOT connect 3-phase loads to the generator. DO NOT connect 50 Hz loads to the generator. DO NOT overload the generator.

Stopping the Engine

1. Turn off and unplug all electrical loads. Never start or stop the generator with electrical devices plugged in or turned on.
2. Let the generator run at no-load for several minutes to stabilize internal temperatures of the engine and generator.
3. Turn the engine switch/fuel valve to the “Off” position.
4. Turn the fuel cap lever vent to the “Off” position.

Do Not Overload Generator

Capacity

Follow these simple steps to calculate the running and starting watts necessary for your purposes.

1. Select the electrical devices you plan on running at the same time.
2. Total the running watts of these items. This is the amount of power you need to keep your items running.
3. Identify the highest starting wattage of all devices identified in step 1. Add this number to the number calculated in step 2. Starting wattage is the extra burst of power needed to start some electric driven equipment. Following the steps listed under “Power Management” will guarantee that only one device will be starting at a time.

Power Management

Use the following formula to convert voltage and amperage to watts:

$$\text{Volts} \times \text{Amps} = \text{Watts}$$

To prolong the life of your generator and attached devices, follow these steps to add electrical load:

1. Start the generator with no electrical load attached.
2. Allow the engine to run for several minutes to stabilize.
3. Plug in and turn on the first item. It is best to attach the item with the largest load first.
4. Allow the engine to stabilize.
5. Plug in and turn on the next item.
6. Allow the engine to stabilize.
7. Repeat steps 5-6 for each additional item.



NOTE

Never exceed the generator capacity when adding loads.

Operation

Wattage Reference Chart

Use the chart to determine approximate wattage requirements for your equipment.

NOTE

Starting watts can exceed three times the running watts. The values in the following table are approximate. Refer to your tool or appliance for actual wattage consumption.

Item	Typical Running Watts	Typical Starting Watts
Essentials		
Light Bulb 100W	100	
Refrigerator/Freezer	1200	2400
Freezer	500	500
Sump Pump	600	1800
Well Pump 1 HP	2000	4000
Water Heater	4000	
Security System	180	
AM/FM Radio	300	
Garage Door Opener 1/2 HP	500	600
Battery Charger 12V DC	110	
Heating/Cooling		
Air Conditioner 12000 BTU	1700	2500
Fan	300	600
Furnace Fan 1/3 HP	1200	2000
Home Appliances		
Microwave 1000W	1000	
Electric Range - One Element	1500	
Electric Skillet	1250	
Coffee Maker	1500	
Clothes Washer	1200	
Entertainment		
CD/DVD Player	100	
VCR	100	
Stereo Receiver	450	
Television 27"	500	
PC with 15" Monitor	800	
Job Site		
Belt Sander 3"	1000	1500
Bench Grinder 6"	700	1500
Circular Saw	1500	1500
Compressor 1 1/2 HP	2500	2500
Edge Trimmer	500	500
Hand Drill 1/2"	1000	1000
Lawn Mower	1200	1800
Paint Sprayer	600	1200
Table Saw	2000	2000

Maintenance

The owner/operator is responsible for all periodic maintenance.

WARNING

Never operate a damaged or defective generator.

WARNING

Tampering with the factory set throttle control will void your warranty.

WARNING

Improper maintenance will void your warranty.

Complete all scheduled maintenance in a timely manner. Correct any issue before operating the generator.

NOTE

For service or parts assistance, contact our help line at 1-877-338-0999.

Engine Maintenance

To prevent accidental starting, remove and ground spark plug wire before performing any service.

Oil

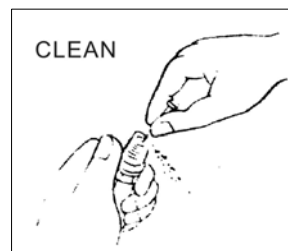
Change oil when the engine is warm. Refer to the oil specification to select the proper grade of oil for your operating environment.

1. Loosen the cover screw and remove the maintenance cover.
2. Remove the oil filler cap.
3. Tilt the generator on its side and allow the oil to drain completely.
4. Add 0.26 qt (0.25 L) of oil and replace oil fill cap/dipstick.

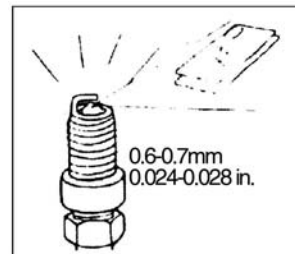
5. Reinstall the maintenance cover and tighten the cover screw.
6. Dispose of used oil at an approved waste management facility.

Spark Plugs

1. Remove the spark plug maintenance cover.
2. Remove the spark plug cable from the spark plug.
3. Use the spark plug tool that shipped with your generator to remove the plug.
4. Inspect the electrode on the plug. It must be clean and not worn to produce the spark required for ignition.



5. Make certain the spark plug gap is 0.6 - 0.7 mm (0.024 - 0.028 in.).



6. Refer to the spark plug recommendation chart when replacing the plug.
7. Carefully thread the plug into the engine.
8. Use the spark plug tool to firmly install the plug.
9. Attach the spark plug wire to the plug.
10. Reinstall the spark plug maintenance cover.

Maintenance

Air Filter


1. Loosen the cover screw and remove the maintenance cover.
2. Press the latch tab on the top of the air cleaner body, remove the air cleaner cover.
3. Remove the foam element.
4. Wash in liquid detergent and water. Squeeze thoroughly dry in a clean cloth.
5. Saturate in clean engine oil.
6. Squeeze in a clean, absorbent cloth to remove all excess oil.
7. Place the filter in the assembly.
8. Reattach the air filter cover and snap in place.
9. Reinstall the maintenance cover and tighten the cover screw securely.

10 Amp DC Fuse Replacement

If the DC output is not working, first check the surface mounted 6.3 Amp fuse. If the surface mounted fuse is in working order, then you may need to replace the 10 Amp fuse located behind the power panel.

1. Remove 6 screws on the power panel, and carefully pull out the power panel to access the wire behind.
2. Follow the wire connected to the DC outlet, the fuse is located within an inline nylon glass fuse holder.
3. Unclip the fuse holder and replace with a 10 Amp glass fuse.
4. Reattach the power panel.

Cleaning

 CAUTION
DO NOT spray water into the generator case
Water can contaminate the fuel system.

Use a damp cloth to clean exterior surfaces of the generator.
Use a soft bristle brush to remove dirt and oil.
Use an air compressor (25 PSI) to clear dirt and debris from the generator.

Adjustments

The air-fuel mixture is not adjustable. Tampering with the throttle control can damage your generator and your electrical devices and will void your warranty. CPE recommends that you contact our service line at 1-877-338-0999 for all other service and/or adjustment needs.

Maintenance Schedule

Follow the service intervals indicated in the following schedule.

Service your generator more frequently when operating in adverse conditions. Contact our help line at 1-877-338-0999 to locate the nearest Champion Power Equipment certified service dealer for your generator or engine maintenance needs.

Every 8 hours or daily
Check oil level
Clean around air intake and muffler
First 10 Hours
Change oil
Every 50 hours or every season
Clean air filter
Change oil if operating under heavy load or in hot environments
Every 100 hours or every season
Change oil
Clean/Adjust spark plug
Check/Adjust valve clearance *
Clean spark arrester
Clean fuel tank and filter *
Every 3 years
Replace fuel line

* To be performed by knowledgeable, experienced owners or Champion Power Equipment certified service dealers

Generator Maintenance

Make certain that the generator is kept clean and stored properly. Only operate the unit on a flat, level surface in a clean, dry operating environment. DO NOT expose the unit to extreme conditions, excessive dust, dirt, moisture or corrosive vapors.

Storage

The generator should be started at least once every 14 days and allowed to run for at least 20 minutes. For longer term storage, please follow these guidelines.

1. Allow the engine to cool completely before storage.
2. Clean the generator according to the instructions in the Maintenance section.
3. Remove the maintenance cover. Drain all fuel completely from the fuel line and carburetor to prevent varnish build up.

Turn the engine switch/fuel valve ON, loosen the carburetor drain screw, and drain the gasoline into a suitable container.

4. Remove the spark plug cap, then pull the recoil grip 3 times to drain the gasoline from the fuel pump.
5. Change the engine oil.
6. Remove the spark plug and pour about a tablespoon of oil into the cylinder. Crank the engine slowly to distribute the oil and lubricate the cylinder.
7. Reattach the spark plug.

Specifications

Specifications

Engine Specifications

Engine 53.5 cc OHV

Generator Specifications

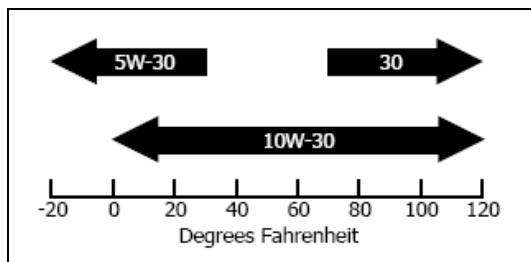
Rated Wattage	900 Watts
Maximum Wattage	1000Watts
AC Load	120V
DC Load	12V/5A
Phase	Single
Frequency	60 Hz
Fuel Capacity	0.68 gallons (2.6 L)
Weight	30.9 lbs. (14 kg)
Height	15.55 inches (39.5 cm)
Width	9.76 inches (24.8 cm)
Length	18.11 inches (46 cm)

Fuel

Fuel capacity is 0.68 gallons (2.6 L). Use regular unleaded gasoline with a minimum octane rating of 85.

Oil

Oil capacity is 0.26 qt (0.25 L).



Spark Plugs

Your generator comes equipped with a 10mm thread and 1/2" (12.7 mm) reach spark plug.

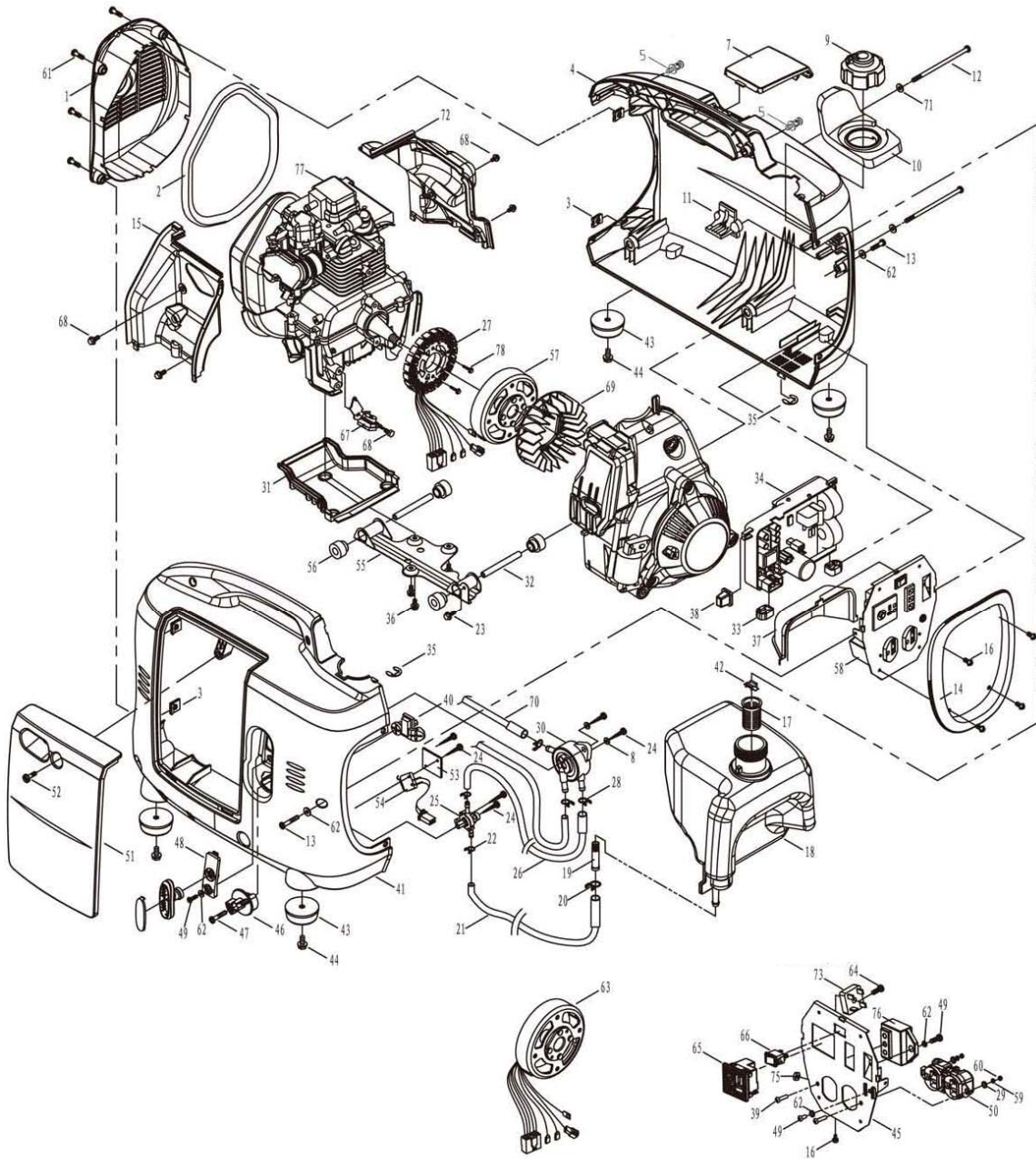
NGK CR7HS or equivalent

Make certain the spark plug gap is 0.6 - 0.7mm (0.024 - 0.028 in.).

Valve Clearance

Intake 0.08-0.10mm (0.003 – 0.004 in.)
Exhaust 0.10-0.15mm (0.004 – 0.006 in.)

Parts Diagram



Specifications

Parts List

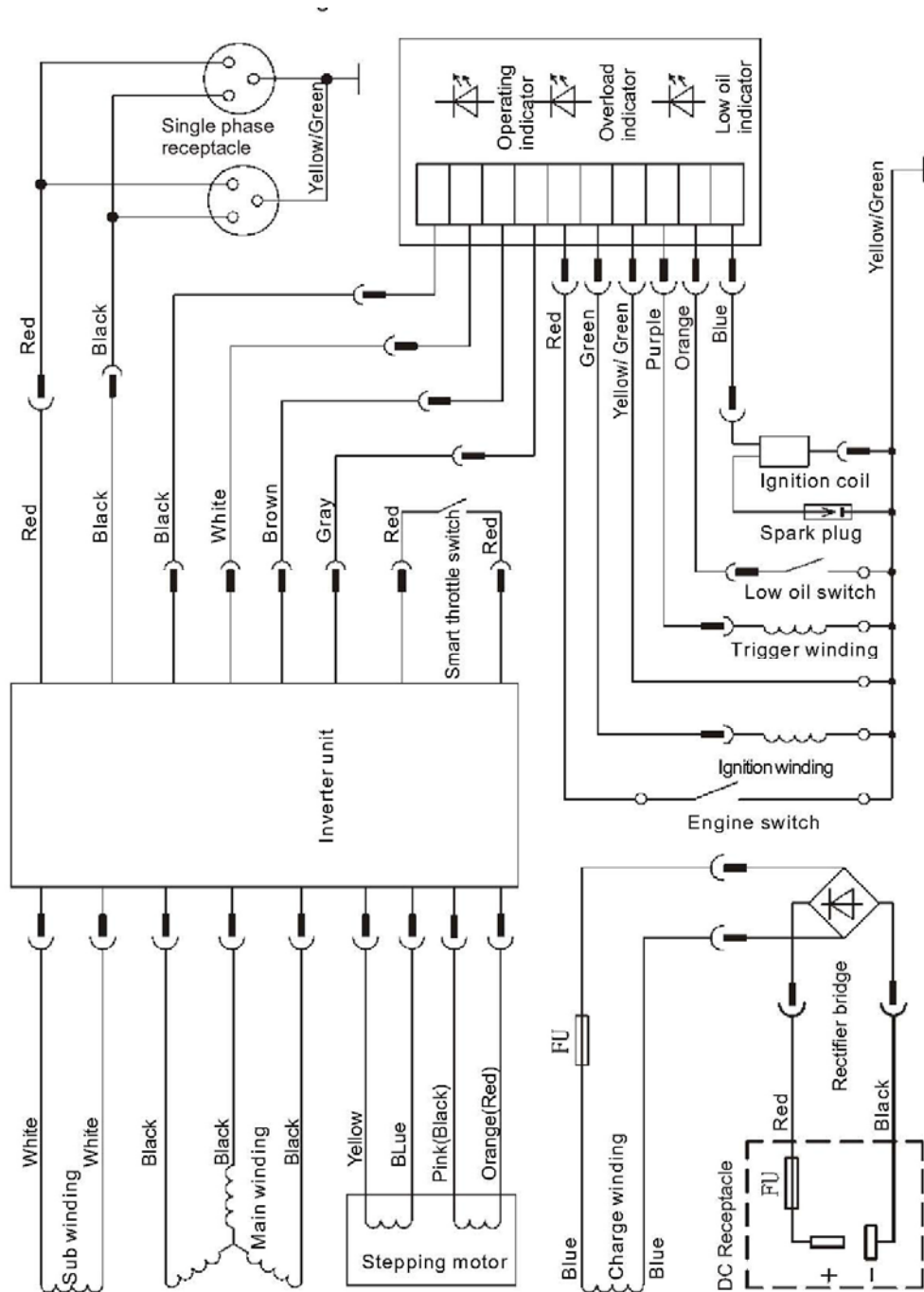
No.	Part Number	Description	Qty.
1	KGE1000Ti-06610	Rear Case	1
2	KGE1000Ti-06601	Seal Strip of Rear Case	1
3	KGE1000Ti-06115	Insertor	4
4	KGE1000Ti-06310	Right Case	1
5	GB/T9074.4-1988	Cross plug assembly screw M6*12	2
7	KGE1000Ti-06401	Top Cover of Righ Case	1
8	GB/T97.1-2002	Gasket 4	2
9	KGE1000Ti-07200	Fuel Tank Cover	1
10	KGE1000Ti-07009	Protective Sleeve of Fuel Tank Port	1
11	KGE1000Ti-06301	Cross Type Protection Holder of Right Case	1
12	KGE1000Ti-00007	Bolt M6X105	2
13	GB/T818-2000	H-Type Cross Plug Screw M5X25	2
14	KGE1000Ti-06501	Front Case	1
15	KGE1000TiA-03011	Air Inlet Deflector	1
16	GB/T818-2000	H-Type Cross Plug Screw M5X8	4
17	KGE1000Ti-07011	Filter Cap	1
18	KGE1000Ti-07005	Fuel Tank Cover	1
19	KGE1000Ti-07004	Filter Strainer	1
20	KGE1000Ti-07012	ClipΦ10	1
21	KGE1000Ti-b-07001	Fuel Pipel	1
22	KGE1000Ti-07006	ClipΦ7	2
23	GB/T5789-2000	Hexangal Flange Bolt M6X12	1
24	GB/T845-85	Cross Plug Self Tapping Screw ST3.8X16-C-H	6
25	KGE1000Ti-07300	Fuel Switch Assembly	1
26	KGE1000Ti-b-07002	Fuel Pipell	1
27	KD(M)10(A)-02100	Stator assembly	1
28	KGE1000Ti-07007	ClipΦ9	3
29	GB/T97.1-2002	Washer 4	2
30	KGE1000Ti-07100	Vacuum Fuel Pump	1
31	KGE1000TiA-03031	Air Outlet Deflector	1
32	KGE1000Ti-04204	Lower Hollow Shaft	2
33	KGE1000Ti-00008	Module Damping Cushion	2
34	DU10 (120V/60HZ)-E	Inverter Module	1
35	GB/T896-1986	Split Washer 9	2
36	GB/T5789-1986	Hexagonal Flange Bolt M6X16	3
37	KGE1000Ti-06001	Electrical Element Protective Cover	1
38	KGE1000Ti-00004	Square Type Rubber Protective Frame	1
39	GB/T818-2000	H-Type Cross Plug Screw M4X15	2
40	KGE1000Ti-06101	Cross Type Protection Holder of left Case	1
41	KGE1000Ti-06110	Left Case	1
42	KGE1000Ti-07013	Fuel Scale	1
43	KGE1000Ti-06700	Damping Cushion of Case Bottom	4
44	GB/T5789-1986	Hexagonal Flange Bolt M6X12	4
45	KGE1000Ti-13101	Control Panel	1
46	KGE1000Ti-07008	Fuel Switch Handle	1
47	KGE1000Ti-07304	Screw	1
48	KGE1000Ti-06102	Fixing Seat of Starter Handle	1
49	GB/T818-2000	H-Type Cross Plug Screw M5X12	4
50	5-20R	American Twin Socket	1
51	KGE1000Ti-06201	Side Door of Left Case	1

Specifications

No.	Part Number	Description	Qty.
52	KGE1000Ti-00006	Screw M6	1
53	KGE3000Ti-03017	Micro Switch Baffle	1
54	KW4A-Z6CSF200	Micro Switch	1
55	KGE1000TiA-04100a	Mounting Weldment of Engine	1
56	KGE1000Ti-04201b	Lower Damping Cushion	4
57	KD(M)10(A)-02200	Rotor	1
58	KGE1000Ti-13100	Control Panel Assembly	1
59	GB/T93-87	Spring Gasket 4	2
60	GB/T6177-2000	Hexagonal Flange Nut M4	2
61	GB/T818-2000	Screw M5X16	4
62	GB/T97.1-85	Gasket 5	5
63	KD10-02000	KD10 Magnetolectric Machine	1
64	GB/T818-2000	H-Type Cross Plug Screw M5X20	1
65	WZ-Z2-a	DC Receptacle(DC12V 5A)	1
66	RF-1003-BB2	Throttle Switch	1
67	KGE1000Ti-13601	Trigger	1
68	GB/T5789-1986	Hexagonal Flange Bolt M5X12	5
69	KD10-02001	Fan	1
70	KGE1000Ti-b-07003	Fuel PipeIII	1
71	GB/T96.1-2002	Gasket 6	2
72	KGE1000TiA-03021	Exhaust Side Deflector	1
73	KBPC25-10	Rectifier Bridge	1
75	GB/T41-2000	Hexagonal Flange Nut M5	1
76	KI-DHQ-10	Three in One Ignition Controller	1
77	KG144-00000	KG144 Gasoline Engine	1
78	GB/T5789-1986	Hexagonal flange bolt M5*25	1

Specifications

Wiring Diagram



Troubleshooting

Problem	Cause	Solution
Generator will not start	No fuel	Add fuel
	Faulty spark plug	Replace spark plug
	Unit loaded during start up	Remove load from unit
Generator will not start; Generator starts but runs roughly	Low oil level	Fill crankcase to the proper level Place generator on a flat, level surface
	Choke in the wrong position.	Adjust choke.
	Spark plug wire loose	Attach wire to spark plug
Generator shuts down during operation	Out of fuel	Fill fuel tank
	Low oil level	Fill crankcase to the proper level. Place generator on a flat, level surface
Generator cannot supply enough power or overheating	Generator is overloaded	Review load and adjust. See "Power Management"
	Insufficient ventilation	Check for air restriction. Move to a well ventilated area
No AC output	Cable not properly connected	Check all connections
	Connected device is defective	Replace defective device
	Circuit breaker is open	Unplug electrical loads. Turn off generator. Restart.
	Faulty inverter assembly	Replace
	Loose wiring	Inspect and tighten wiring connections
	Other	Contact the help line.
Repeated circuit breaker tripping	Engine governor defective	Contact the help line
	Faulty cords or device	Check for damaged, bare or frayed wires. Replace defective device

Warranty

CHAMPION POWER EQUIPMENT 2 YEAR LIMITED WARRANTY

Effective September 1, 2006. Replaces all undated warranties and all warranties dated before September 1, 2006.

Warranty Qualifications

Champion Power Equipment (CPE) will register this warranty upon receipt of your Warranty Registration Card and a copy of your sales receipt from one of CPE's retail locations as proof of purchase.

Please submit your warranty registration and your proof of purchase within ten (10) days of the date of purchase.

Repair/Replacement Warranty

CPE warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of (2) years from the original date of purchase (90 days for commercial & industrial use). Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

Do not return the unit to the place of purchase

Contact CPE's Technical Service and CPE will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, CPE will, at its option, authorize evaluation, repair or replacement of the defective part or component at a CPE Service Center. CPE will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authorization, or at an unauthorized repair facility, will not be covered by this warranty.

Warranty Exclusions

This warranty does not cover the following repairs and equipment:

Normal Wear

Generators need periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if this generator is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond the generator's limits, modified, installed improperly or connected incorrectly to any electrical component. Normal maintenance such

as spark plugs, air filters, adjustments, fuel system cleaning and obstruction due to buildup is not covered by this warranty.

Other Exclusions

This warranty excludes:

Cosmetic defects such as paint, decals, etc.
Wear items such as filter elements, o-rings, etc.
Accessory parts such as starting batteries, and storage covers.

Failures to due acts of God and other force majeure events beyond the manufacturer's control.

Problems cause by parts that are not original Champion Power Equipment parts.

This warranty does not apply to generators used for prime power in place of a utility.

Limits of Implied Warranty and Consequential Damage

Champion Power Equipment disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this generator. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

Contact Information

Address

Champion Power Equipment, Inc.
Customer Service
10006 Santa Fe Springs Rd.
Santa Fe Springs, CA 90670

Customer Service

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT)
Toll Free: 1-877-338-0999
Fax no.: 1-562-236-9429

Technical Service

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT)
Toll Free: 1-877-338-0999
tech@championpowerequipment.com

Notes